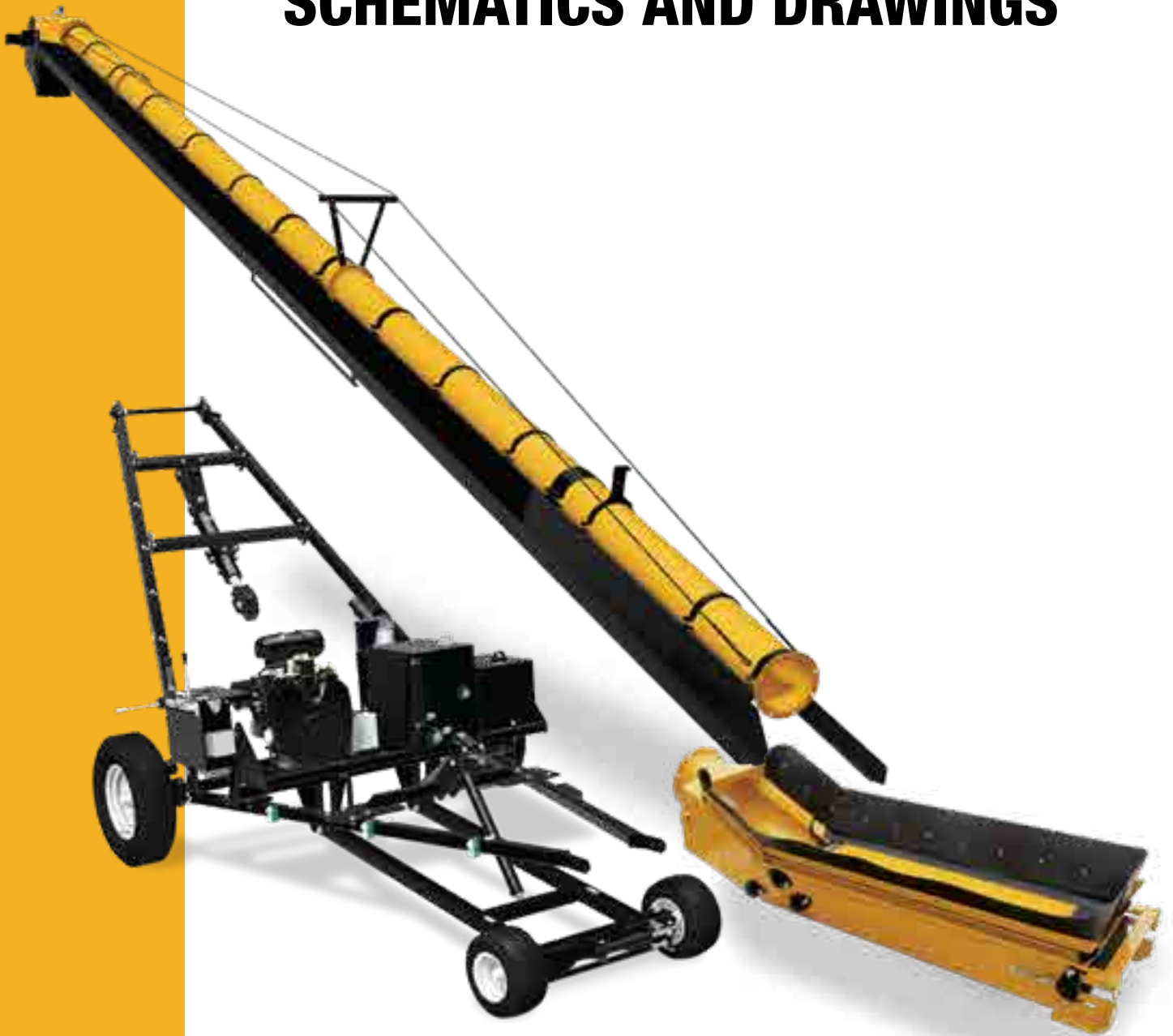


CONVEY-ALLTM

SCHEMATICS AND DRAWINGS



TRUCK LOAD CONVEYOR
with TOP END DRIVE

1650-TL • 1658-TL

ITEM	PART #	DESCRIPTION	QTY	ITEM	PART #	DESCRIPTION	QTY
1	650507388	2000 SERIES DIRECT HYDRAULIC DRIVE - 16" BELT	1	56	117693	BRIDGING TOWER #1 - MAIN ANGLE	2
2	650507380	RUBBER OPEN TRANSITION HOPPER	1	57	116214	LIGHT MOUNT	1
3	650507258	1650-TL HYDRAULIC SCHEMATIC	1	58	115443	MOTOR MOUNT LEVELING ARM MOUNT TAB	1
4	650406298	HOPPER BOTTOM COUNTERBALANCE WELD ASSEMBLY	1	59	109787	SLIDE TRACK ANGLE IRON - RIGHT - TYPE 90	1
5	650121578	OPEN TRANSITION HOPPER WIND GUARD - RIGHT	1	60	109786	SLIDE TRACK ANGLE IRON - LEFT - TYPE 90	1
6	650121577	OPEN TRANSITION HOPPER WIND GUARD - LEFT	1	61	104697	WINDGUARD - TYPE 100	2
7	503571	PLASTIC DISCHARGE	1	62	104473	1645-TL UNDERCARRIAGE DRIP PAN	1
8	503557	TED DISCHARGE BODY W/ROLLER	1	63	104246	MOTOR MOUNT LEVELING ARM	1
9	503301	TCH-1045 MK UNDERCARRIAGE	1	64	103364	WINDGUARD - TYPE 90	6
10	501292	DRAW BAR ASSEMBLY	1	65	101078	TUBE CLAMP - TYPE 2	11
11	501119	RETURN ROLLER FL - TYPE 1-7/8 x 17-7/8 x 7/8	4	66	101077	TUBE CLAMP - TYPE 3	3
12	501118	RETURN ROLLER - 1.875 x 17.875 x .438	7	67	101076	TUBE CLAMP - TYPE 6	1
13	405572	FL HOPPER HITCH	1	68	100955	WINDGUARD - TYPE 60	2
14	404897	LIGHT MOUNTING BRACKET - 2"	1	69	100952-R	DISCHARGE WINDGUARD RIGHT - TYPE 60	1
15	403938	ROLLER SLIDE - TYPE 90	1	70	100952-L	DISCHARGE WINDGUARD LEFT - TYPE 60	1
16	400350	UNDERCARRIAGE MOUNT BRACKET - GAS	1	71	100934	BRIDGING - SHORT CROSS BRACE	1
17	400217	RETURN ROLLER BRACKET	10	72	1003070001	CHEVRON RUBBER BELTING 16" - 117' 7"	1
18	400031	TUBE - 14GA x 10D x 90L	1	73	1001130001	ALIGATOR LACING 1/8 - 3/16" x 16 LINKS	1
19	400023	TUBE - 14GA x 10D x 240L	1	74	1001000001	ALIGATOR BELT LACING PIN NYLON x 15 1/2"	1
20	400022	TUBE - 12GA x 10D x 240L	1				

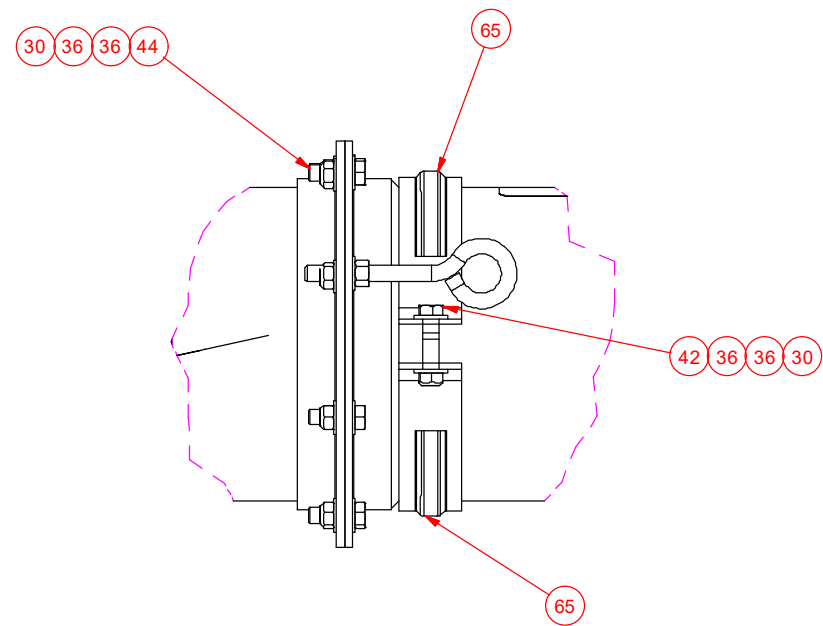
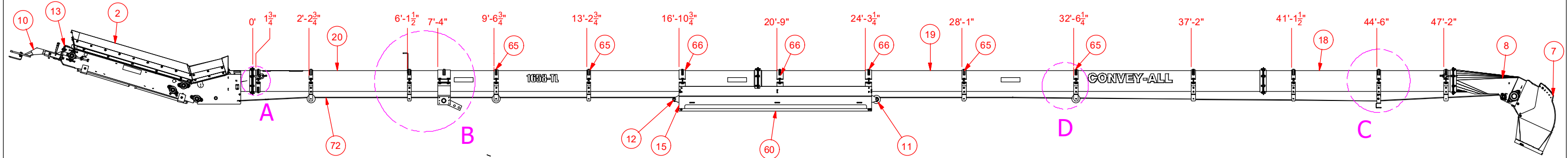
21	3647000001	SAFETY INSTRUCTIONS-CONVEYOR DECAL	1
22	3643000030	1658-TL DECAL	2
23	3630000010	WARNING-MOVING PART HAZARD DECAL	1
24	3617000002	DANGER-CONVEYOR ELECTROCUTION HAZARD DECAL	2
25	3614000017 10 Inch tube	Convey-All (4.675"x 40" Long) Decal	2
26	3610000009	SERIAL NUMBER DECAL	1
27	2623000173	ZIP TIE - 1/4" x 14.5" BLACK	12
28	2422000002	SELF TAPPING SCREW - 1/4" x 3/4" - ZINC PLTD	52
29	1624070006	CONE LOCK NUT - 5/8"-11 UNC - ZINC PLTD	4
30	1624070003	CONE LOCK NUT - 1/2"-13 UNC - ZINC PLTD	74
31	1624070001	CONE LOCK NUT - 1/4"-20 UNC - ZINC PLTD	6
32	1618070001	EYE BOLT - 1/2" x 6 1/2"	4
33	1617070004	U.S.S. FLAT WASHER - 3/8" - ZINC PLTD	8
34	1617070002	U.S.S. FLAT WASHER - 1/4" - ZINC PLTD	12
35	1613070008	S.A.E. FLAT WASHER - 5/8" - ZINC PLTD	8
36	1613070006	S.A.E. FLAT WASHER - 1/2" - ZINC PLTD	148
37	1611000007	COTTER PIN - 1/8" x 1 1/2"	1
38	1611000005	PIN - HAIR - #10 - 1/8	1
39	1611000002	PIN - BEND ARM - 5/8" x 3"	1
40	1609070005	HEX NUT - 1/2"-13 UNC - ZINC PLTD - GRADE 5	4
41	1602070368	HEX BOLT - 5/8"-11 X 2" UNC - ZINC PLTD - GRADE 5	4
42	1602070250	HEX BOLT - 1/2"-13 X 2" UNC - ZINC PLTD - GRADE 5	32
43	1602070249	HEX BOLT - 1/2"-13 X 1 3/4" UNC - ZINC PLTD - GRADE 5	2
44	1602070248	HEX BOLT - 1/2"-13 X 1 1/2" UNC - ZINC PLTD - GRADE 5	34
45	1602070246	HEX BOLT - 1/2"-13 X 1 1/4" UNC - ZINC PLTD - GRADE 5	2
46	1602070126	HEX BOLT - 3/8"-16 X 1 1/4" UNC - ZINC PLTD - GRADE 5	2
47	1602070124	HEX BOLT - 3/8"-16 X 1" UNC - ZINC PLTD - GRADE 5	2
48	1602070006	HEX BOLT - 1/4"-20 X 1" UNC - ZINC PLTD - GRADE 5	6
49	1518000004	CONE LOCK NUT - 3/8"-16 UNC - ZINC PLTD	4
50	1419000074	AMBER REFLECTIVE TAPE 9" LONG	6
51	1419000073	RED REFLECTIVE TAPE	1
52	1211000008	CABLE CLIP - 3/8"	10
53	1211000005	CABLE THIMBLE - 3/8"	4
54	12-1100-0001	CABLE - GALVINIZED - 3/8 DIA. - 49.5'	1
55	12-1100-0001	CABLE - GALVINIZED - 3/8 DIA. - 49.5'	1



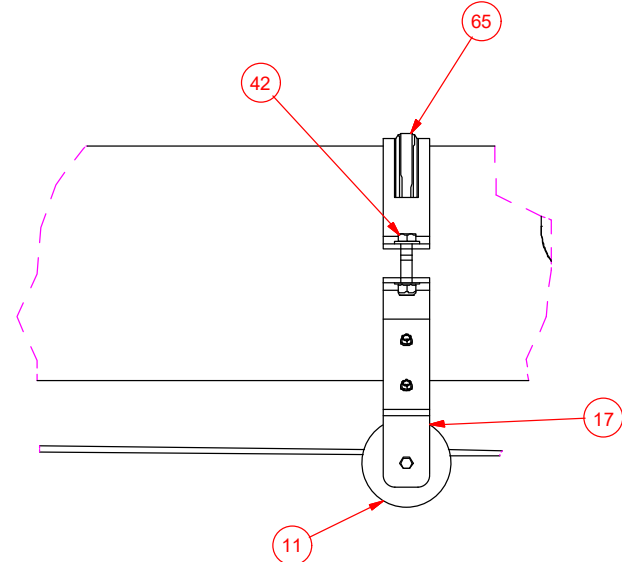
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ITEM	PART #	DESCRIPTION	QTY
1	650507320	ACTUATOR KIT - 1650 TL	1
2	650507319	WIRE HARNESS WIH LIGHT KIT	1

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DRAWN BY:	AS		
DESIGNED BY:	AS		
REVISED BY:			
REVISED:			

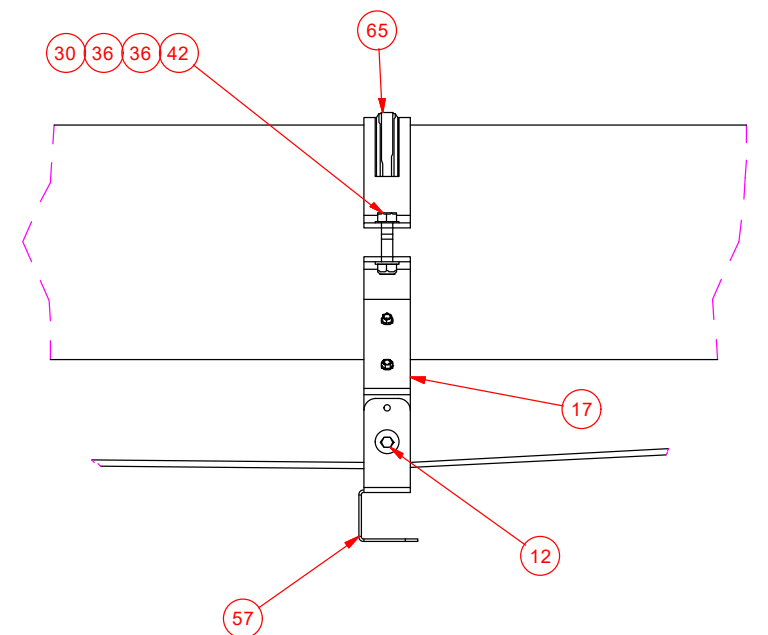
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PART NO. 650507385		TITLE TC1658 TCSNH-1658 W/MOVER KIT (AUSTRALIA)			
CREATED: 2020-01-29					
DRAWN BY: AS					
DESIGNED BY: AS					
REVISED BY:					
REVISED:		MATERIAL		SQ. IN.	REV. # A
WT: N/A		REF #:		SHEET: 1 OF 6	



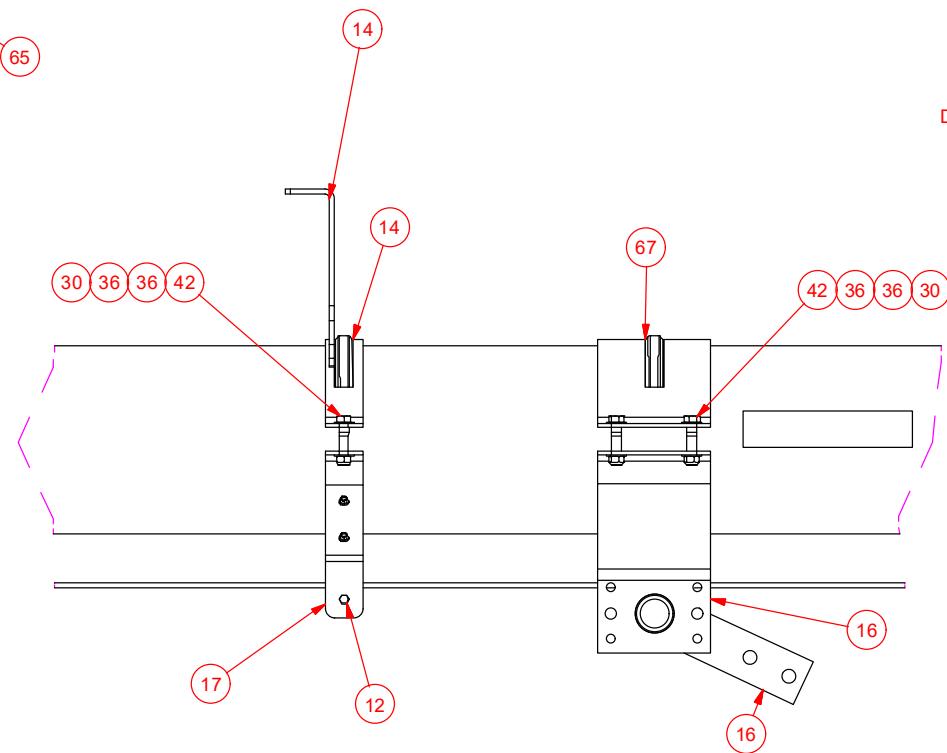
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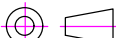
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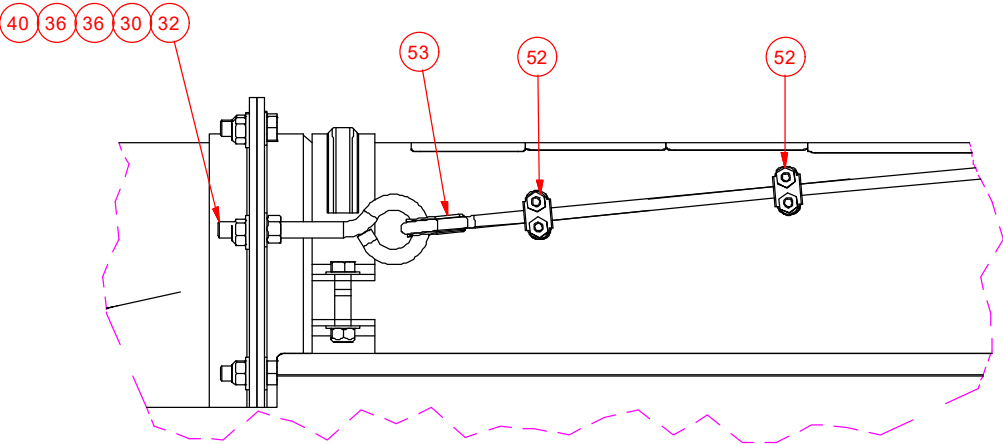
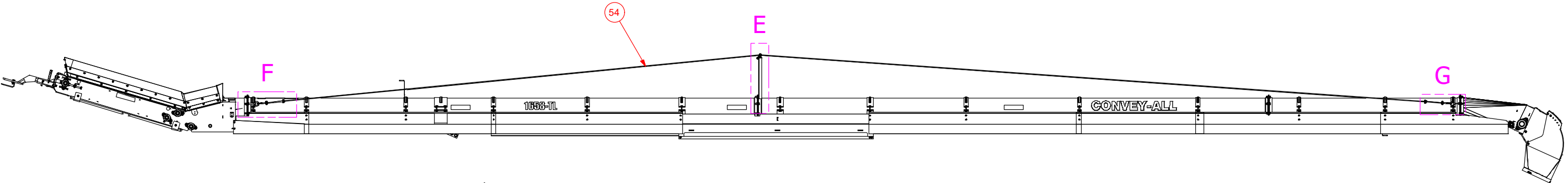
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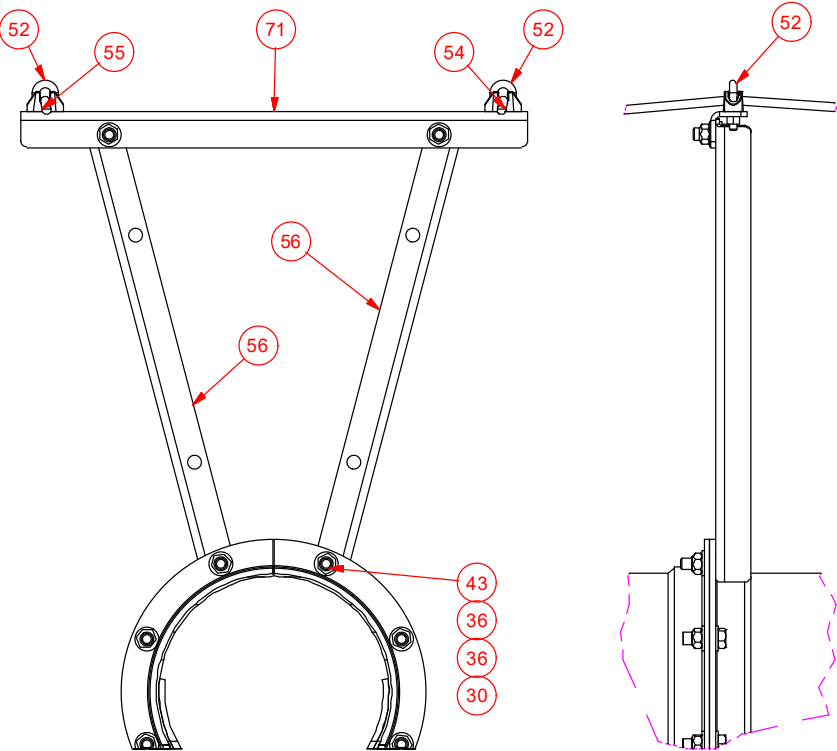
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PART NO. 650507385		TITLE TC1658 TCSNH-1658 W/MOVER KIT (AUSTRALIA)			
CREATED: 2020-01-29		MATERIAL			
DRAWN BY: AS					
DESIGNED BY: AS					
REVISED BY:					
REVISED:		WT: N/A	REF #:	SHEET: 2	OF 6

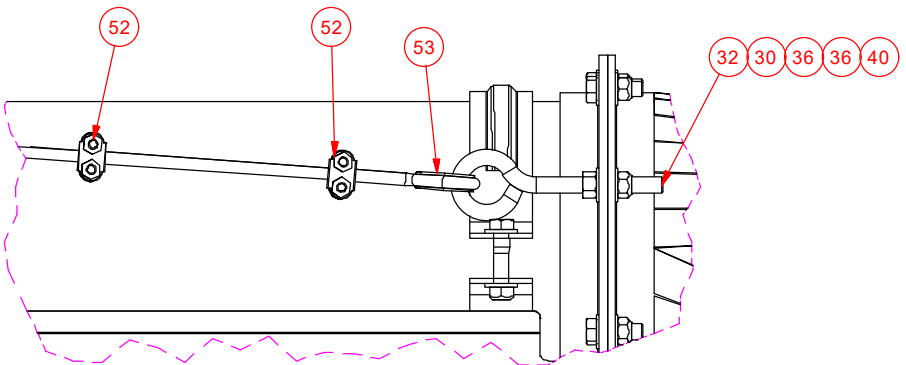
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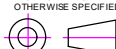
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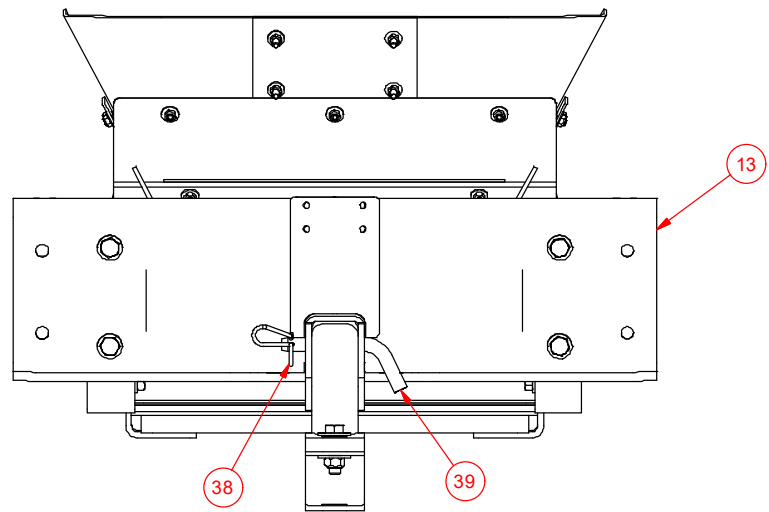
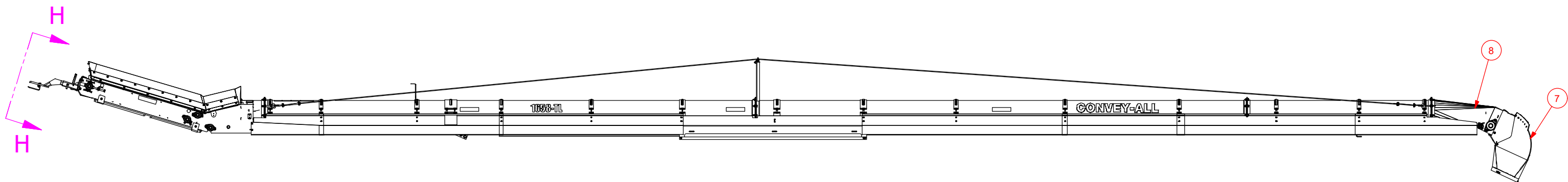
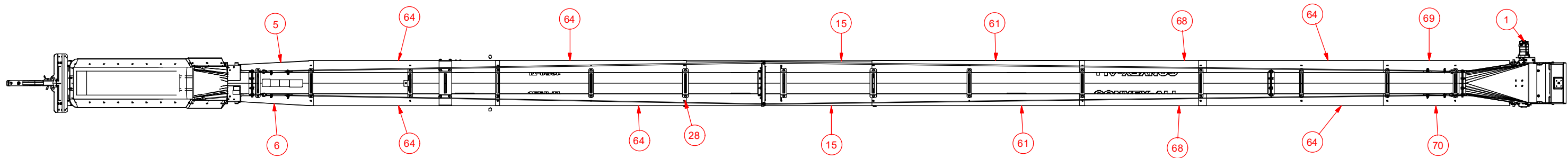
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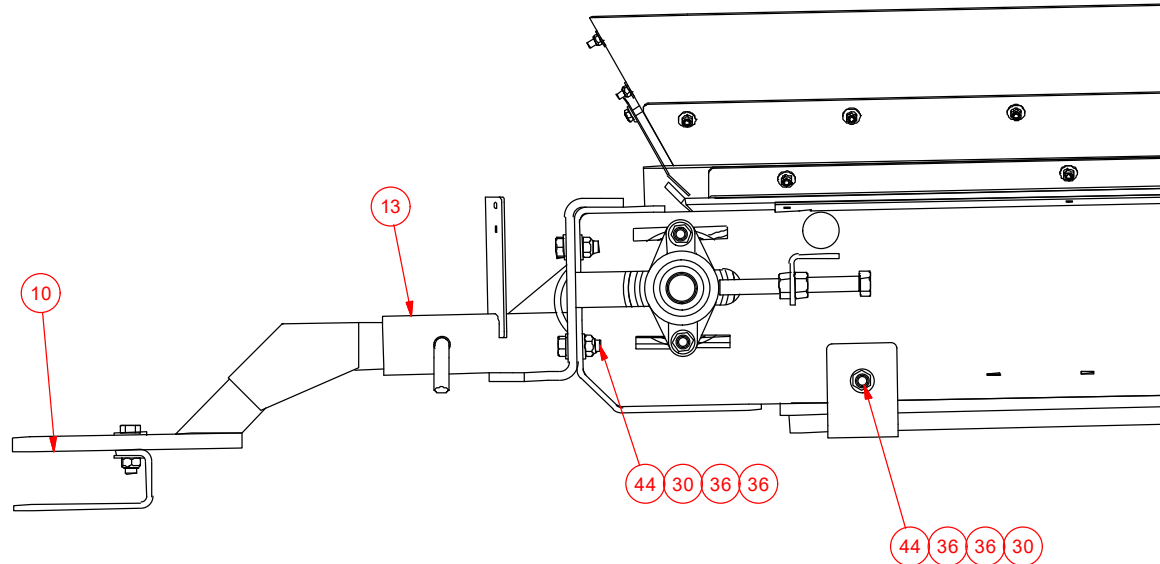
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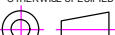
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FRACTIONAL ±1/16 X.X ±0.1 X.XX ±0.04 X.XXX ±0.010 ANGULAR ±1°				WINKLER, MB CANADA (204) 325-4195	
		DRAWING NOT TO SCALE			
PART NO.		TITLE			
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CREATED: 2020-01-29		TCSNH-1658 W/MOVER KIT (AUSTRALIA)			
DRAWN BY: AS					
DESIGNED BY: AS		MATERIAL			
REVISED BY:		SQ. IN.			
REVISED:		WT: N/A		REF #	
				REV. # A	
				SHEET: 3 OF 6	

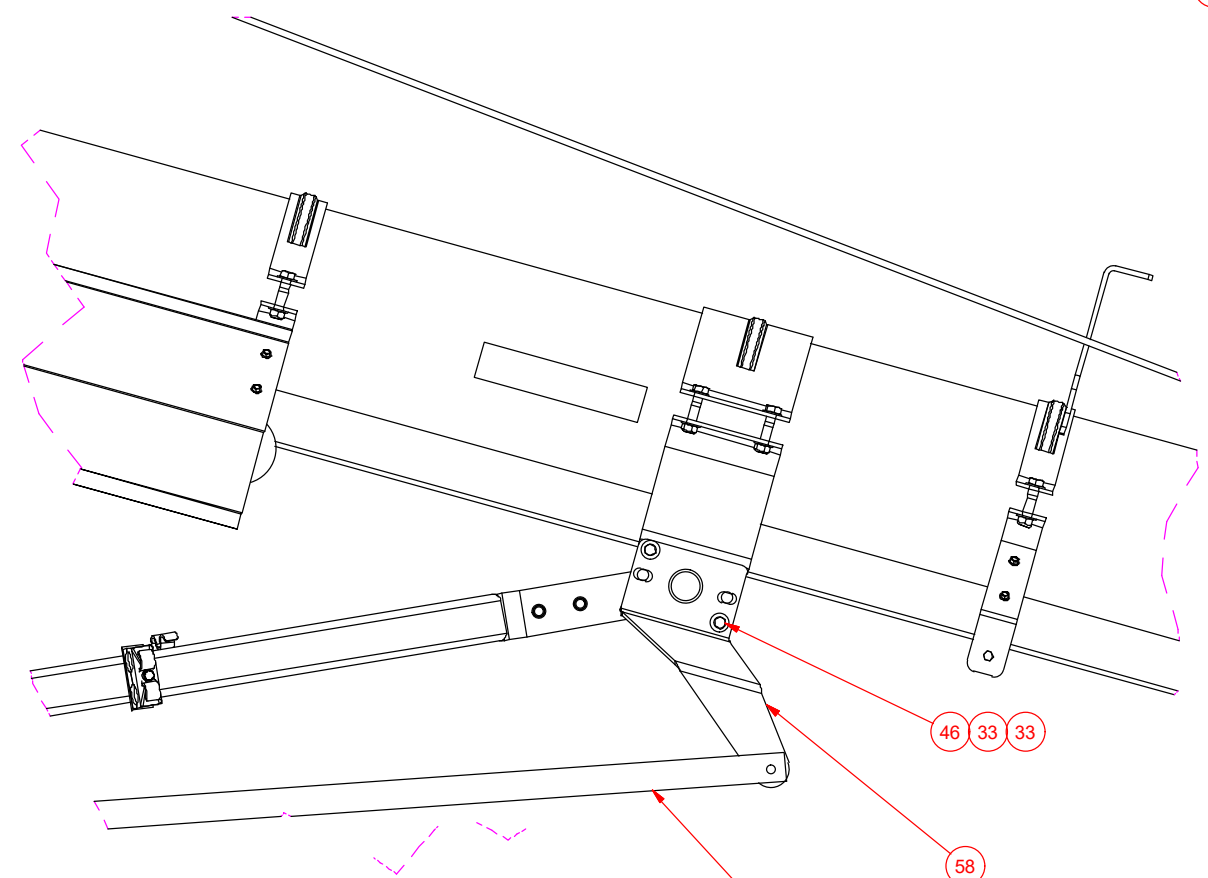
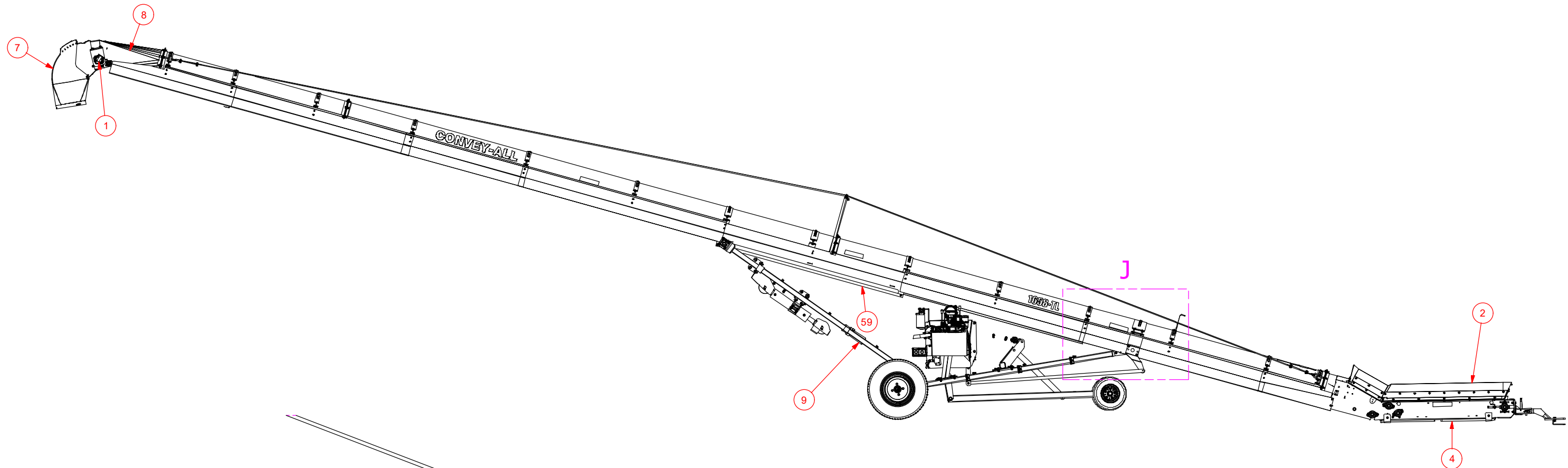
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VIEW H-H



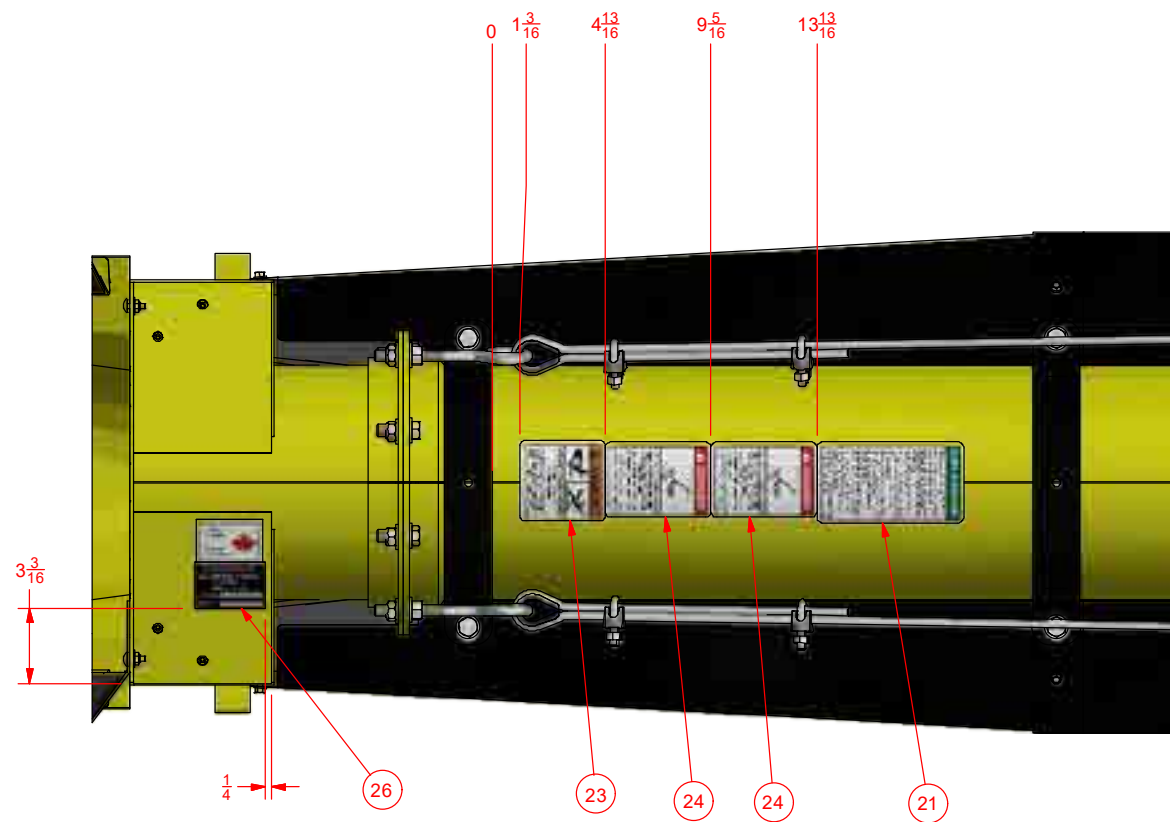
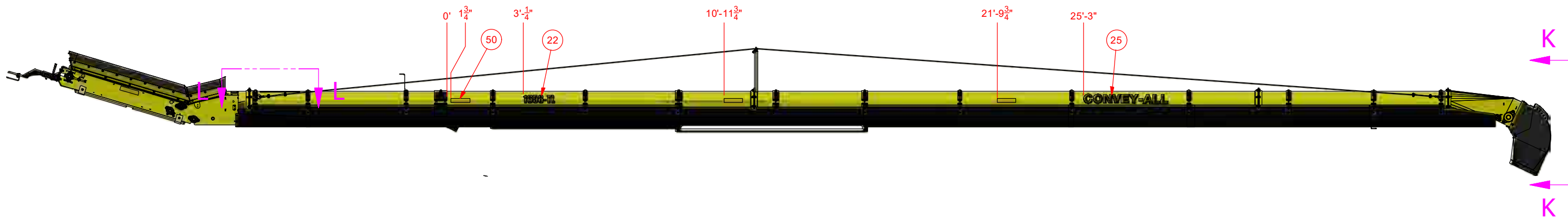
TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL ±1/16 X.X ±0.1 X.XX ±0.04 X.XXX ±0.010 ANGULAR ±1°		INCH FORMAT UNLESS OTHERWISE SPECIFIED  DRAWING NOT TO SCALE		CONVEY-ALL™ WINKLER, MB CANADA (204) 325-4195	
PART NO. 650507385		TITLE TC1658 TCSNH-1658 W/MOVER KIT (AUSTRALIA)			
CREATED: 2020-01-29		MATERIAL SQ. IN. REV. # A			
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REVISED BY:					
REVISED:		WT: N/A		REF #:	
				SHEET: 4 OF 6	



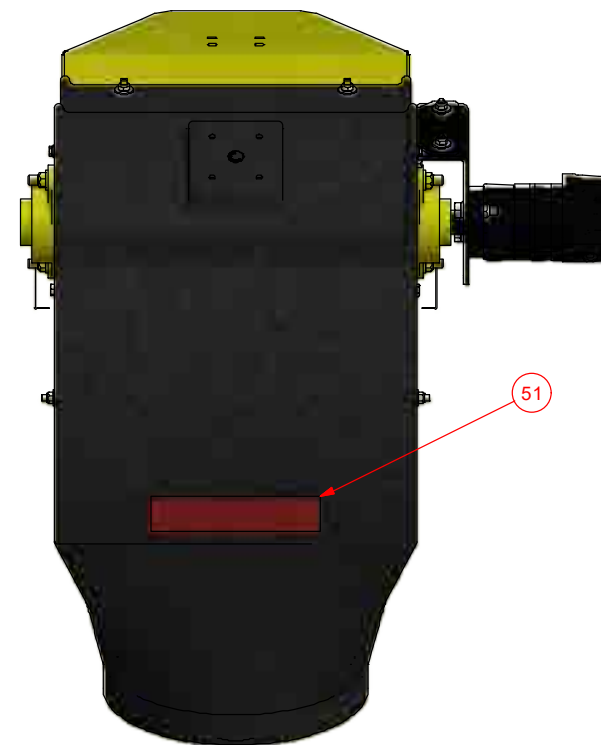
DETAIL J

TOLERANCES UNLESS OTHERWISE SPECIFIED		INCH FORMAT UNLESS OTHERWISE SPECIFIED		CONVEY-ALL™ WINKLER, MB CANADA (204) 325-4195
FRACTIONAL	±1/16		DRAWING NOT TO SCALE	
X.X	±0.1			
X.XX	±0.04			
X.XXX	±0.010			
ANGULAR	±1°			
PART NO.		TITLE		
650507385		TC1658		
CREATED: 2020-01-29		TCSNH-1658 W/MOVER KIT (AUSTRALIA)		
DRAWN BY: AS				
DESIGNED BY: AS		MATERIAL		SQ. IN.
REVISED BY:				REV. #
REVISED:				A
		WT: N/A	REF #:	SHEET: 5 OF 6

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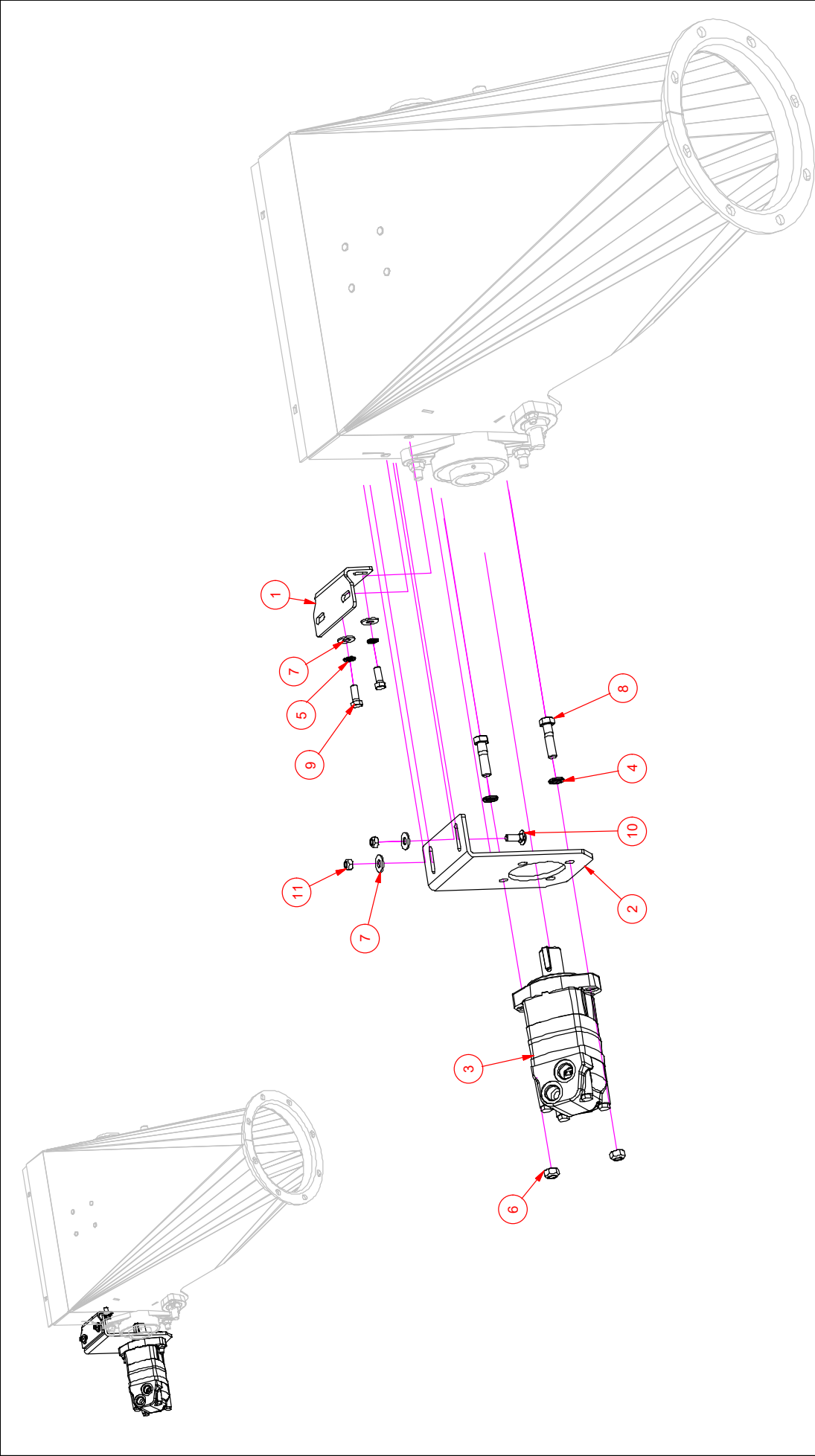
SECTION L-L



VIEW K-K

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TOLERANCES UNLESS OTHERWISE SPECIFIED		INCH FORMAT UNLESS OTHERWISE SPECIFIED		CONVEY-ALL WINKLER, MB CANADA (204) 325-4195			
FRACTIONAL	±1/16	 					
X.X	±0.1	DRAWING NOT TO SCALE		TITLE TC1658			
X.XX	±0.04						
X.XXX	±0.010						
ANGULAR	±1°						
PART NO. 650507385		TCSNH-1658 W/MOVER KIT (AUSTRALIA)					
CREATED: 2020-01-29							
DRAWN BY: AS							
DESIGNED BY: AS							
REVISED BY:		MATERIAL		SQ. IN.		REV. # A	
REVISED:		WT: N/A		REF #:		SHEET: 6 OF 6	

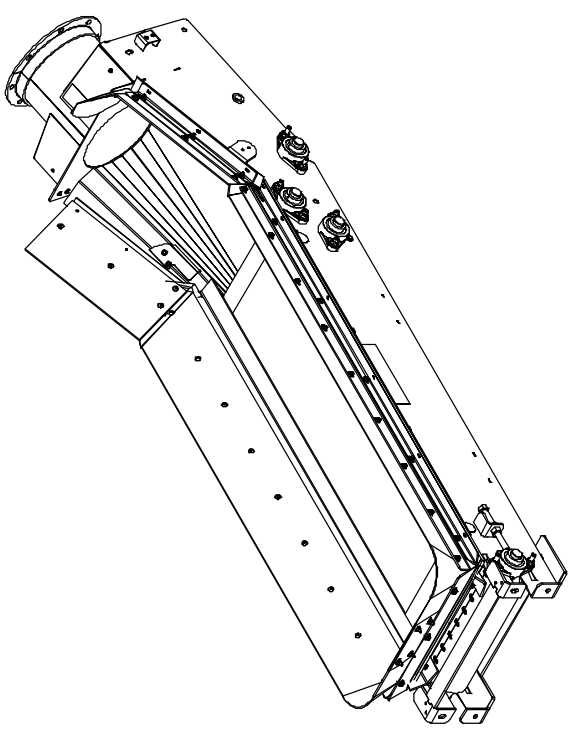


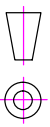
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1	650121673	HYDRAULIC MOTOR BRACKET - INNER	1
2	650121671	HYDRAULIC MOTOR BRACKET - OUTER	1
3	19-3000-0041	HYD. MOTOR - SERIES 2000 - 11.9 CU. IN. - 104-1026-006	1
4	1624080008	SPRING LOCK WASHER - 1/2" - ZINC PLTD	2
5	1624080007	SPRING LOCK WASHER - 3/8" - ZINC PLTD	2
6	1624070003	CONE LOCK NUT - 1/2"-13 UNC - ZINC PLTD	2
7	1617070004	U.S.S. FLAT WASHER - 3/8" - ZINC PLTD	4
8	1602070250	HEX BOLT - 1/2"-13 X 2" UNC - ZINC PLTD - GRADE 5	2
9	1602070124	HEX BOLT - 3/8"-16 X 1" UNC - ZINC PLTD - GRADE 5	2
10	16-0307-0124	CARRIAGE BOLT - 3/8" x 1" UNC - PLTD - GRD 5	2
11	1518000004	CONE LOCK NUT - 3/8"-16 UNC - ZINC PLTD	2

TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONS X.X X.XX X.XXX ANGULAR DECIMALS ±.1 ±.04 ±.010 ±.01	 CONVEY-ALL WINKLER, MB CANADA (204) 325-4195	DRAWING NOT TO SCALE		TITLE	
		PART NO.		TC1650	
650507388		2000 SERIES DIRECT HYDRAULIC DRIVE - 16" BELT			
CREATED:		2020-01-29	MATERIAL	SQ. IN.	REV. #
DRAWN BY:		AS			
DESIGNED BY:		AS			
REVISED BY:			A		
REVISED:		WT:	26.098 lbmass	REF #:	
				SHEET: 1	OF 1

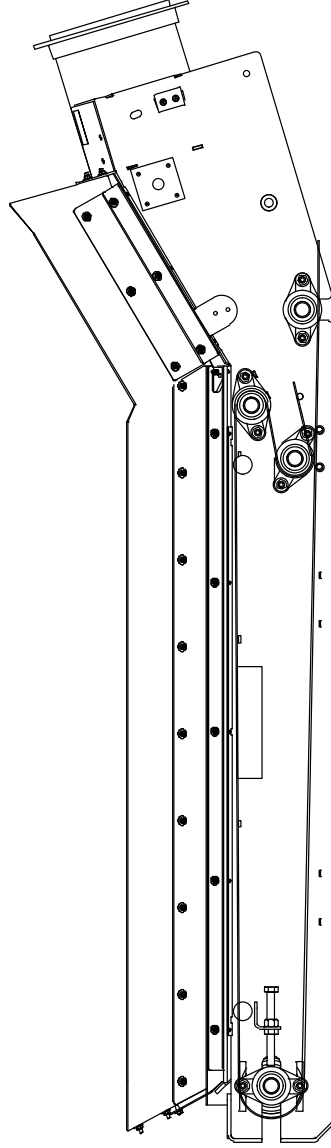
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ITEM	PART #	DESCRIPTION	QTY
1	B00000010	STANDARD BEARING - FL206 - 1 1/4" SHAFT - COMPLETE	8
2	650121674	HOPPER BELTING	2
3	650121585	OPEN TRANSITION PRODUCT CONTAINMENT PLATE	1
4	650121494	HOPPER PANEL, 5x19	1
5	650121493	HOPPER PANEL, 4x16	2
6	650121492	HOPPER PANEL, 4x60	2
7	650120766	FLASHING CORNER	2
8	650120764	FLASHING CLAMP, RH	1
9	650120763	FLASHING CLAMP, LH	1
10	504186	ROLLER - TYPE 4 1/2 X 16 - 1 1/4 X 21 1/2	1
11	405502	S-NECK HOPPER - OPEN TRANSITION	1
12	36-1000-0010	MADE IN CANADA	1
13	2422000004	SELF TAPPING SCREW - 1/4" x 1" - ZINC PLTD	4
14	1624070003	CONE LOCK NUT - 1/2"-13 UNC - ZINC PLTD	16
15	1624070001	CONE LOCK NUT - 1/4"-20 UNC - ZINC PLTD	59
16	1617070002	U.S.S. FLAT WASHER - 1/4" - ZINC PLTD	61
17	1614000010	TRUSS HEAD SCREW - SQUARE - 1/4-20 UNC x 3/4 - ZINC PLTD	56
18	1613070006	S.A.E. FLAT WASHER - 1/2" - ZINC PLTD	16
19	1609070007	HEX NUT - 5/8"-11 UNC - ZINC PLTD - GRADE 5	2
20	1603070375	CARRIAGE BOLT - 1/2"-13 UNC X 2" - ZINC PLTD - GRADE 5	16
21	16020700035	HEX BOLT - 5/8"-11 X 6" UNC - ZINC PLTD - GRADE 5 - FULL THREAD	2
22	16020700004	HEX BOLT - 1/4"-20 X 3/4" UNC - ZINC PLTD - GRADE 5	6
23	14-1900-0074	AMBER REFLECTIVE TAPE	2
24	13000006014	LUBRICATION DECAL	4
25	118410	HOPPER TAIL FLASHING	1
26	118408	HOPPER SIDE FLASHING	2
27	118386	ROLLER - TYPE 2 3/8 X 16 3/4 - 1 1/4 X 21 1/2	3



TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL X.X X.XX X.XXX ANGULAR DECIMALS ±.01 ±.04 ±.010 ±.015	NOT DIMENSIONED UNLESS OTHERWISE SPECIFIED  DRAWING NOT TO SCALE	CONVEY-ALL[®] WINKLER, MB CANADA (204) 325-4195	
		TC16	
PART NO.	TITLE		
650507380	RUBBER OPEN TRANSITION HOPPER		
CREATED:	2020-01-28		
DRAWN BY:	HS		
DESIGNED BY:	EW	MATERIAL	REV. #
REVISED BY:	HS		A
REVISED:	2020-02-05	WT:	SHEET: 1 OF 3

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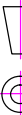
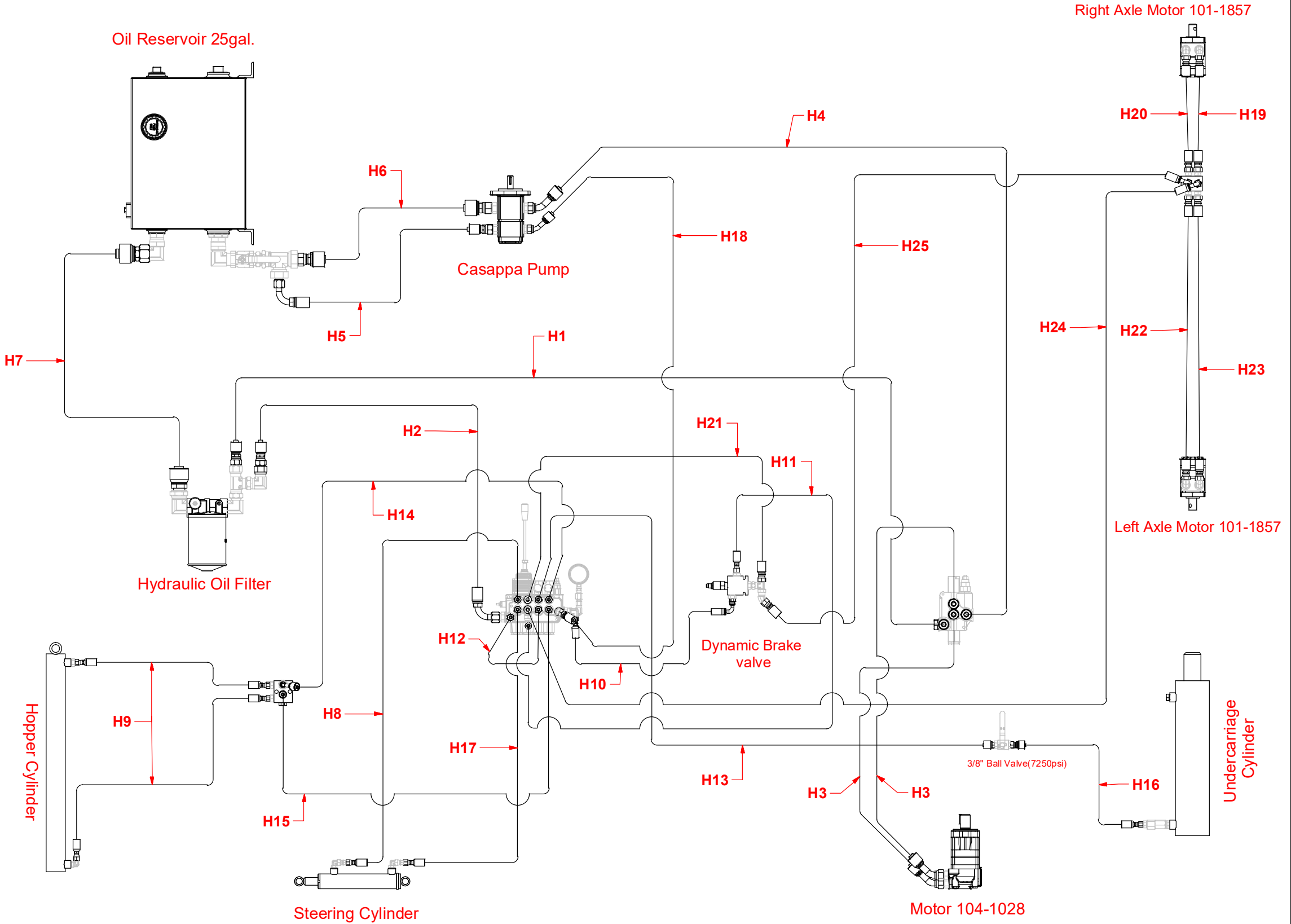
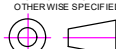
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	FRACTIONAL ±.016				WINKLER, MB CANADA (204) 325-4195		
	X.XX ±.04		DRAWING NOT TO SCALE		TC-16		
	X.XXX ±.010		TITLE		RUBBER OPEN TRANSITION HOPPER		
	ANGULAR ±.5°		PART NO.		650507380		
CREATED: 2020-01-28		DRAWN BY: HS		MATERIAL		SQ. IN.	REV. #
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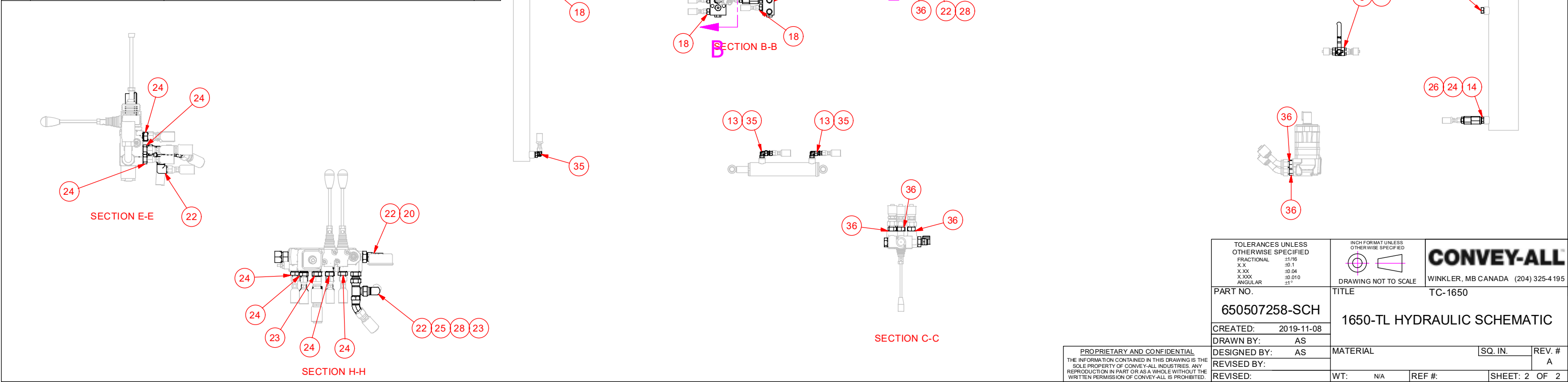
Table		
HOSE NO.	DESCRIPTION	QTY.
H1	12WC-12FJX TO HYD. HOSE 3/4" X 82" TO 12WC-12FJX	1
H2	12WC-12FJX TO HYD. HOSE 3/4" X 72" TO 12WC-12WFJX90°	1
H3	12WC-12FJX TO HYD. HOSE 3/4" X 12'8" TO 12WC-12FJX45°	2
H4	12 WC-12FJX 45 HYD. HOSE 3/4" X 34" To 12WC-12FJX	1
H5	12WC-12FJX90 TO HYD. HOSE 3/4" X 14.5" TO 12WC-12FJX	1
H6	16WC-16FJX TO HYD. HOSE 1" X 12" TO 16WC-16FJX	1
H7	20WC-20MJ TO HYD. HOSE 1.25" X 6.25" TO 20WC - 20FJX	1
H8	6WC-6FJX TO HYD. HOSE 3/8" x 12'11" TO 6WC-6FJX	1
H9	6WC-6FJX TO HYD. HOSE 3/8" x 22" TO 6WC-6FJX	2
H10	6WC-6FJX TO HYD. HOSE 3/8" X 17" TO 6WC-6FJX90	1
H11	6WC-6FJX TO HYD. HOSE 3/8" x 7.5" TO 6WC-6FJX	1
H12	6WC-6FJX TO HYD. HOSE 3/8" x 14" TO 6WC-6FJX	1
H13	6WC-6MP TO HYD. HOSE 3/8" x 54" TO 6WC-6FJX	1
H14	6WC-6FJX TO HYD. HOSE 3/8" x 76" TO 6WC-6FJX45	1
H15	6WC-6FJX TO HYD. HOSE 3/8" x 80" TO 6WC-6FJX	1
H16	6WC-6FJX TO HYD. HOSE 3/8" x 66" TO 6WC-6MPX	1
H17	6WC-6FJX TO HYD. HOSE 3/8" x 12'4" TO 6WC-6FJX	1
H18	8WC-8FJX45 TO HYD. HOSE 1/2" X 25" TO 8WC-8FJX	1
H19	8WC-8FJX TO HYD. HOSE 1/2" X 16" TO 8WC-8FJX	1
H20	8WC-8FJX TO HYD. HOSE 1/2" X 15" TO 8WC-8FJX	1
H21	8WC-8FJX TO HYD. HOSE 1/2" x 12" TO 8WC-8FJX	1
H22	8WC-8FJX TO HYD. HOSE 1/2" X 54" TO 8WC-8FJX	1
H23	8WC-8FJX TO HYD. HOSE 1/2" X 52" TO 8WC-8FJX	1
H24	8WC-8FJX TO HYD. HOSE 1/2" x 62" TO 8WC-8FJX90	1
H25	8WC-8FJX TO HYD. HOSE 1/2" x 45" TO 8WC-8FJX90	1

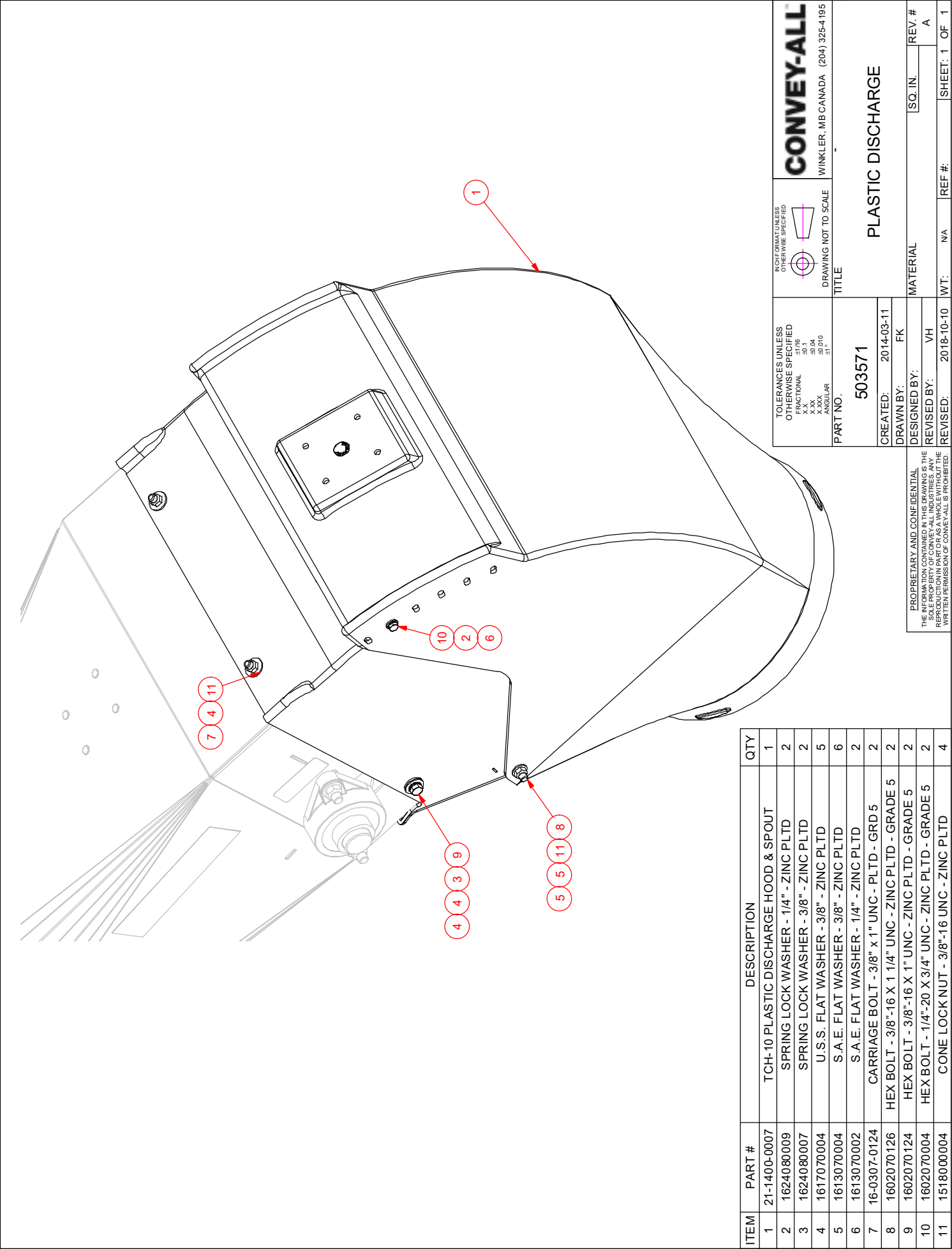


TOLERANCES UNLESS OTHERWISE SPECIFIED		INCH FORMAT UNLESS OTHERWISE SPECIFIED		CONVEY-ALL™ WINKLER, MB CANADA (204) 325-4195	
FRACTIONAL	±1/16		DRAWING NOT TO SCALE		
X.X	±0.1				
X.XX	±0.04				
X.XXX	±0.010				
ANGULAR	±1°				
PART NO.		TITLE		TC-1650	
650507258-SCH		1650-TL HYDRAULIC SCHEMATIC			
CREATED: 2019-11-08					
DRAWN BY: AS					
DESIGNED BY: AS					
REVISED BY:					
REVISED:		MATERIAL		SQ. IN.	REV. #
					A
WT: N/A		REF #:		SHEET: 1 OF 2	

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ITEM	PART #	DESCRIPTION	QTY
1	1875000041	8MB BREATHER VENT	1
2	18-4500-0171	HYDRAULIC VALVE - BI DIRECTIONAL RELIEF - HILL CONTROL	1
3	18-4500-0144	MANIFOLD - HYD WHEEL LIFT LOCK BLOCK	1
4	18-3000-0054	PRESSURE GAUGE - 5000 PSI	2
5	18-1000-0006-PART-1	1-1/4-INCH-BALL-VALVE	1
6	18-1000-0006	1-1/4INCH-BALL- VALVE -HANDLE	1
7	18-1000-0001 HANDLE		1
8	18-1000-0001	3/8" BALL VALVE	1
9	15-1000-0021	BUSHING - 2" X 1-1/4" - BLACK	1
10	13000042186-00	CUSHION BLOCK	1
11	-	16MJ-16FJX-90	1
12	-	20MJ-20FJX-90	1
13	-	6MJIC-6FJIC RESTRICTOR .47 ORFICE	2
14	-	8MB - 8MB	1
15	-	6FJ-4MJ	2
16	-	8FJXL-8MJT	1
17	-	6MB - 8MJ	7
18	-	6MB - 6MJ	6
19	-	16FJ-12MJ	2
20	-	4FJX-4FP	2
21	-	12MBP	1
22	-	8FJX-6MJ-90	4
23	-	8MB - 8MJ	3
24	-	8MB - 6MJ	10
25	-	8MJ-8FJX 45°	2
26	-	8FORB - 8FORB RESTRICTOR .062 ORFICE	1
27	-	16FJXR-16MJT	1
28	-	8FJXR-8MJT	2
29	-	8FORB - 8FORB RESTRICTOR .052 ORFICE	1
30	-	12MB-8MJ	1
31	-	INDICATOR GAUGE-GOR 50143 FILTER HEAD	1
32	-	20MP-20FJX	2
33	-	20MJ-20MP-90	2
34	-	20MJ-20MP	1
35	-	6MB-6MJ-90	3
36	-	10MB-12MJ	9
37	-	20FJXR-20MJT	1
38	-	10MB-8MJ-90	4
39	-	20FJ-16MJ	1
40	-	12MB-16MJ	1
41	-	20FJ-12MJ	1
42	-	10MB - 8MJ	2
43	-	16MJ-20MP-90	1





ITEM	PART #	DESCRIPTION	QTY
1	21-1400-0007	TCH-10 PLASTIC DISCHARGE HOOD & SPOUT	1
2	1624080009	SPRING LOCK WASHER - 1/4" - ZINC PLTD	2
3	1624080007	SPRING LOCK WASHER - 3/8" - ZINC PLTD	2
4	1617070004	U.S.S. FLAT WASHER - 3/8" - ZINC PLTD	5
5	1613070004	S.A.E. FLAT WASHER - 3/8" - ZINC PLTD	6
6	1613070002	S.A.E. FLAT WASHER - 1/4" - ZINC PLTD	2
7	16-0307-0124	CARRIAGE BOLT - 3/8" x 1" UNC. PLTD - GRD 5	2
8	1602070126	HEX BOLT - 3/8"-16 X 1 1/4" UNC - ZINC PLTD - GRADE 5	2
9	1602070124	HEX BOLT - 3/8"-16 X 1" UNC - ZINC PLTD - GRADE 5	2
10	1602070004	HEX BOLT - 1/4"-20 X 3/4" UNC - ZINC PLTD - GRADE 5	2
11	1518000004	CONE LOCK NUT - 3/8"-16 UNC - ZINC PLTD	4

TOLERANCES UNLESS OTHERWISE SPECIFIED

FRACTIONS

DECIMALS

ANGLES

WELDING

XX

XX

XX

XX

±.005

±.004

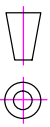
±.010

±.01

ANGULAR

±.1

NOTE: FORMATION UNLESS OTHERWISE SPECIFIED



DRAWING NOT TO SCALE

CONVEY-ALL®

WINKLER, MB CANADA (204) 325-4195

PART NO.

503571

TITLE

PLASTIC DISCHARGE

CREATED:

2014-03-11

DESIGNED BY:

FK

REVISD BY:

VH

REVISED:

2018-10-10

WT:

N/A

REF #:

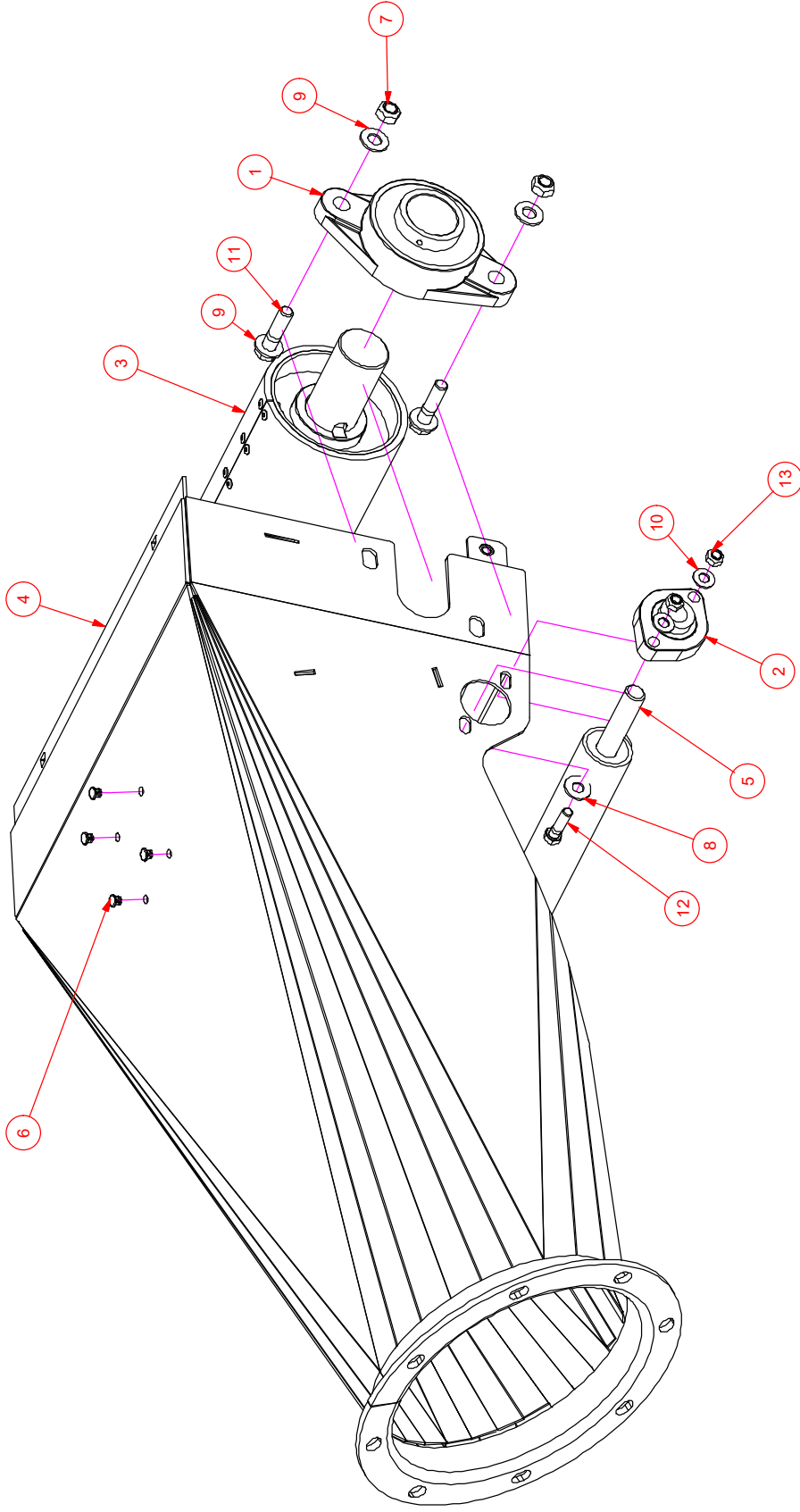
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1

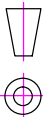
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1

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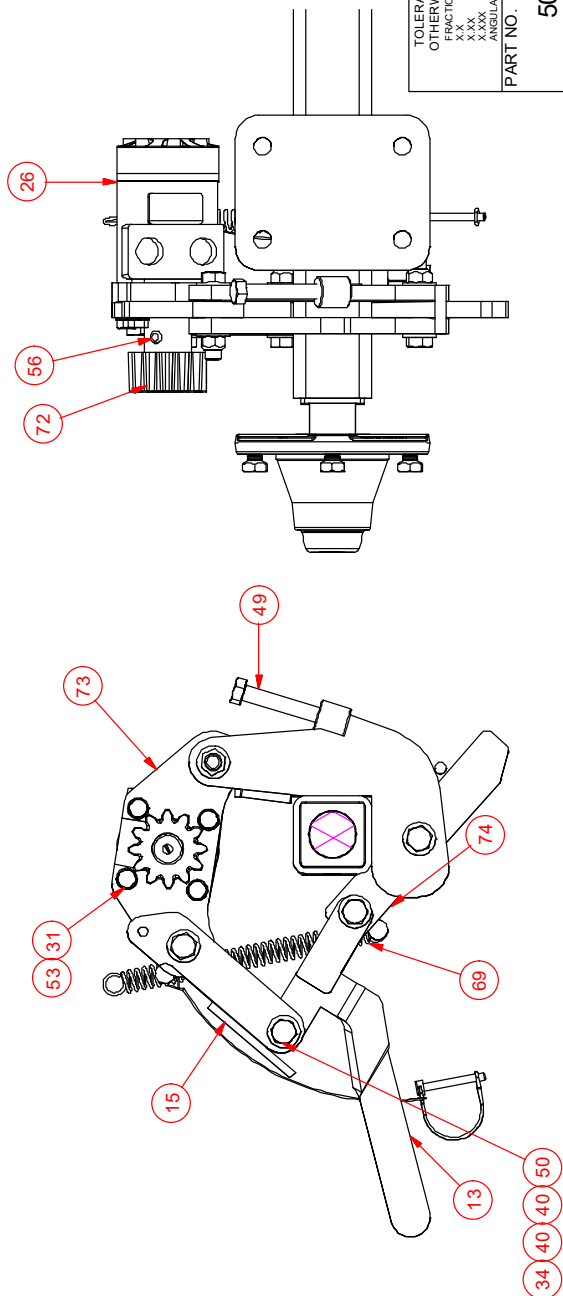
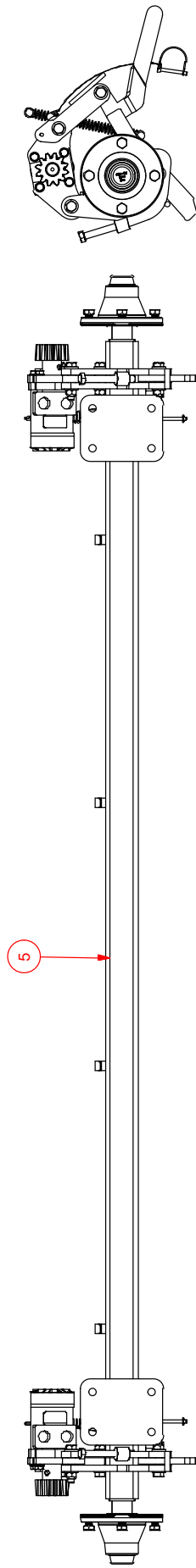
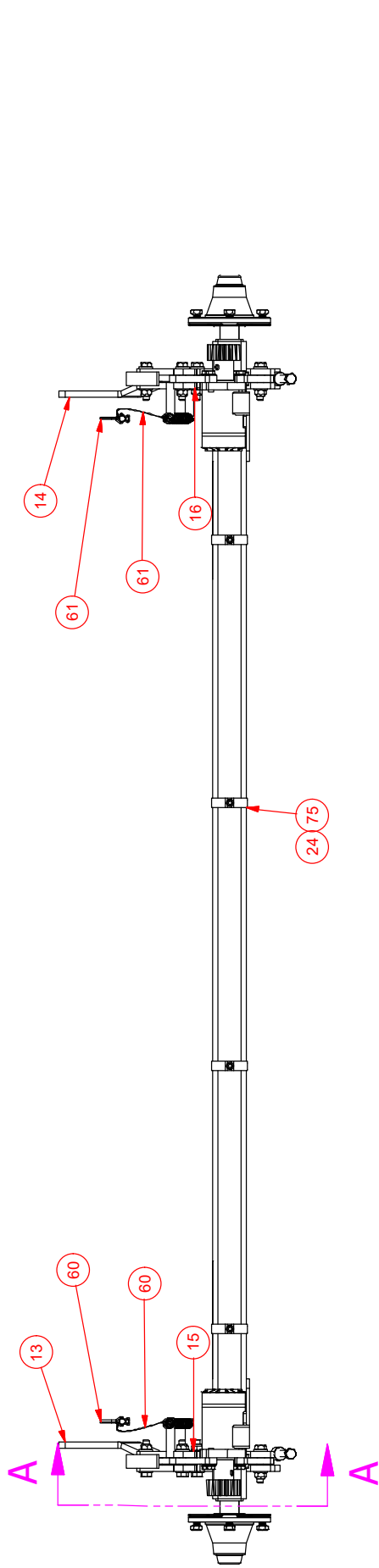
ITEM	PART #	DESCRIPTION	QTY
1	B00000030	STANDARD BEARING - FL210 - 1 15/16" SHAFT - COMPLETE	2
2	B-0000-0065	BEARING - FD204 - 3/4" SHAFT - COMPLETE	2
3	650505083	ROLLER - TYPE 5 X 16 X 1.9375	1
4	404876	ROLLER - TYPE 5 X 16 X 1.9375	1
5	401134	ROLLER - TYPE 1.5 X 22 X .75	1
6	21-1500-0003	PLUG - PUSH-IN PLASTIC ROUND - 5/16"	4
7	1624070003	CONE LOCK NUT - 1/2"-13 UNC - ZINC PLTD	4
8	1617070004	U.S.S. FLAT WASHER - 3/8" - ZINC PLTD	4
9	1613070006	S.A.E. FLAT WASHER - 1/2" - ZINC PLTD	8
10	1613070004	S.A.E. FLAT WASHER - 3/8" - ZINC PLTD	4
11	1602070250	HEX BOLT - 1/2"-13 X 2" UNC - ZINC PLTD - GRADE 5	4
12	1602070128	HEX BOLT - 3/8"-16 X 1 1/2" UNC - ZINC PLTD - GRADE 5	4
13	1518000004	CONE LOCK NUT - 3/8"-16 UNC - ZINC PLTD	4

TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONS X.X X.XX X.XXX ANGULAR DECIMALS ±.1 ±.04 ±.010 ±.1	NOT FORMATION UNLESS OTHERWISE SPECIFIED 	CONVEY-ALL	
		WINKLER, MB CANADA (204) 325-4195	
PART NO.		TITLE	TC16
503557			
CREATED:	2014-03-12		
DRAWN BY:	TF		
DESIGNED BY:			
REVISED BY:	AS		
REVISED:	2020-01-28		
		MATERIAL	REV. #
		SQ. IN.	A
		WT.	REF #
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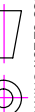
ITEM	PART #	DESCRIPTION	QTY	ITEM	PART #	DESCRIPTION	QTY
1	B00000085	BEARING - F206 1-1/4" SHAFT - COMPLETE	2	54	1602070077	HEX BOLT - 5/16"-18 X 3 1/2" UNC - ZINC PLTD - GRADE 5	3
2	650507201	MOVER KIT LIFT FRAME	1	55	1602070071	HEX BOLT - 5/16"-18 X 2" UNC - ZINC PLTD - GRADE 5	1
3	504131	MOVER KIT WHEEL - 235/75 R15 - 4 BOLT	2	56	16-1115-0002	ROLL PIN - 10MM X 40MM	2
4	503412	TCH-1045 MK CRADLE ASSEMBLY	1	57	16-1110-0012	CLEVIS PIN - 3/4" x 4 1/2"	1
5	503411	MOVER KIT AXLE	1	58	16-1100-0046	CLEVIS PIN - 1" x 4 1/2"	1
6	503360	PULLEY - 6" O.D. WITH INSERT	4	59	16-1100-0034	CLEVIS PIN - 1" x 4"	2
7	503195	ROLLER SLIDE ROLLER - 1 1/4 X 28	1	60	16-1100-0026	SPRING HOLDING PIN TO GALVANIZED CABLE 1/16"- .9" TO CAMPER CLIP	1
8	405222	HYDRAULIC LIFT CLAMP STYLE - TYPE 16	1	61	16-1100-0026	SPRING HOLDER PIN TO GALVANIZED CABLE 1/16"- .9" TO CAMPER CLIP	1
9	406221	HYD. LIFT UPPER MOUNT CLAMP	1	62	16-1100-0003	COTTER PIN - 5/32" X 1 1/2"	3
10	404869	PULLEY SWIVEL BRACKET	1	63	16-0307-0376	CARRIAGE BOLT - 3/8" x 1 3/4" UNC - PLTD - GRD 5	8
11	404868	MOVER KIT LIFT FRAME CYLINDER MOUNT	1	64	1518000004	CONE LOCK NUT - 3/8"-16 UNC - ZINC PLTD	8
12	403937	LIFT ARM	2	65	1419000073	RED REFLECTIVE TAPE	2
13	402084R	MOVER KIT HANDLE - RIGHT	1	66	14-1500-0001	1 HOLE EMT STRAP - 1/2"	7
14	402084L	MOVER KIT HANDLE - LEFT	1	67	1220000003	PULLEY - 3 1/2" O.D.	1
15	402083-R	MOVER KIT OVER CENTER LINKAGE - RIGHT	1	68	1211000008	CABLE CLIP - 3/8"	4
16	402083-L	MOVER KIT OVER CENTER LINKAGE - LEFT	1	69	12-2800-0021	EXTENSION SPRING - 4 X 3/4	2
17	402073	LIFT FRAME HYDRAULIC CROSS TUBE	1	70	12-1100-0001	CABLE - GALVANIZED - 3/8" DIA.	32'
18	402072	LIFT FRAME CROSS TUBE	1	71	117035	HYD. LIFT UPPER MOUNT CLAMP PLATE	1
19	402069R	UNDERCARRIAGE MAIN FRAME TUBE	1	72	11-2200-0004	GEAR ADAPTER - PINION GEAR - MOVER KIT	2
20	402069L	UNDERCARRIAGE MAIN FRAME TUBE	1	73	103354	MOVE KIT AXLE HYDRAULIC MOTOR MOUNT	2
21	3630000014	WARNING-PINCH POINT DECAL	1	74	103353	MOVER KIT MOUNT PLATE PIVOT	2
22	3630000007	WARNING-CLOSE CONVEYOR LIFT DECAL	1	75	101406	DOUBLE HYDRAULIC HOSE CLAMP	13



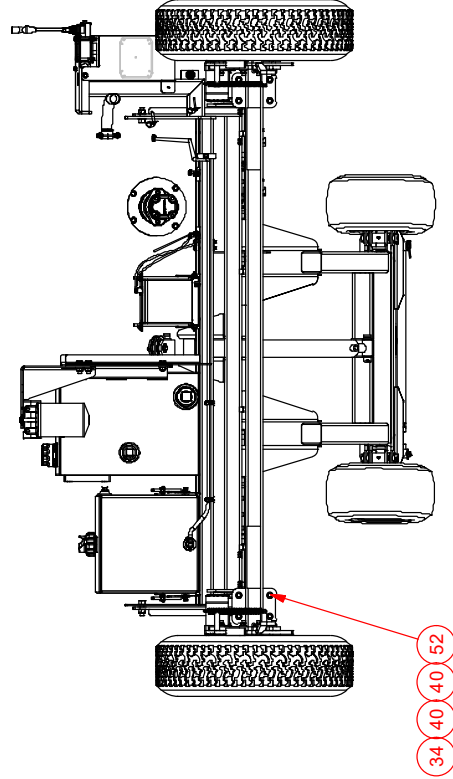
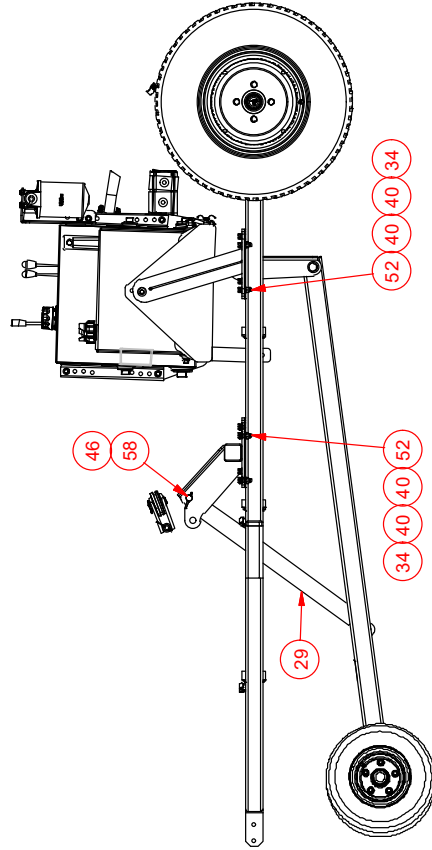
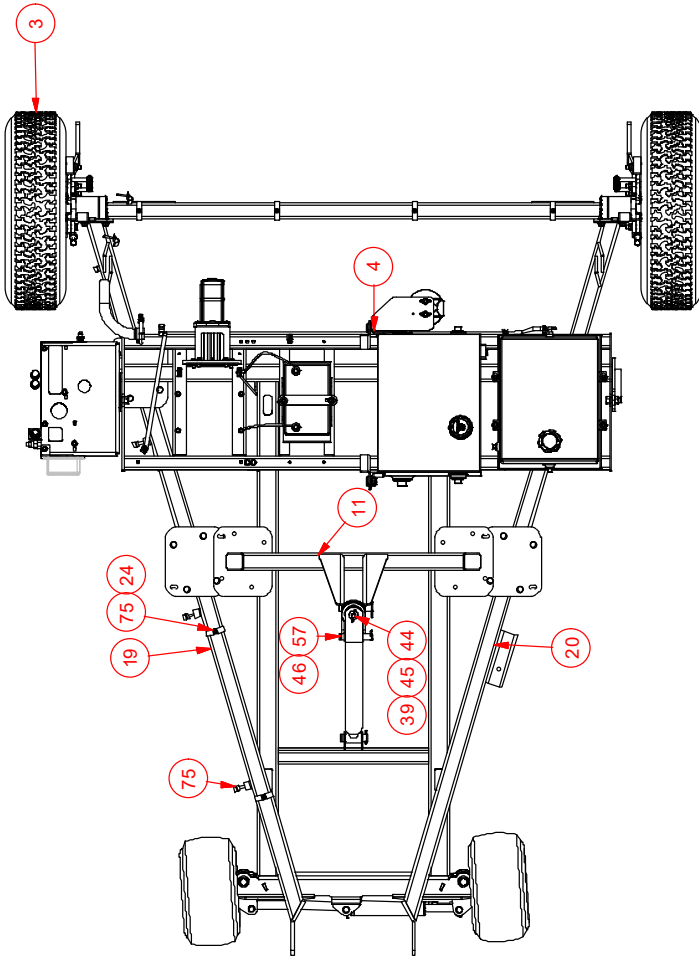
	CONVEY-ALL® WINKLER, MB CANADA (204) 325-4195 TCH-10		INCH DIMENSIONS OTHERWISE SPECIFIED		CONVEY-ALL®
	TOLERANCES UNLESS OTHERWISE SPECIFIED		FRACTIONAL X.X .XX .XXX .000 ANGULAR .01	DRAWING NOT TO SCALE	TITLE
	PART NO. 503301		TCH-1045 MK UNDERCARRIAGE		
	CREATED: 2012-03-20	TCH-1045 MK UNDERCARRIAGE			
	DRAWN BY: FK DESIGNED BY: FK REVISED BY: AS REVISED: 2019-11-08	MATERIAL	SQ. IN.	REV. # A	SHEET: 1 OF 4



SECTION A-A

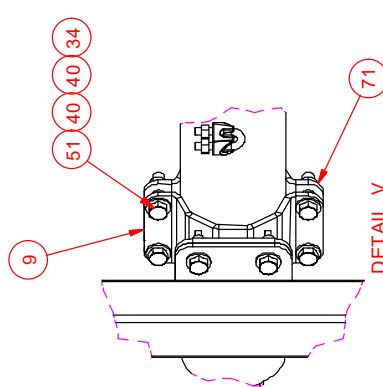
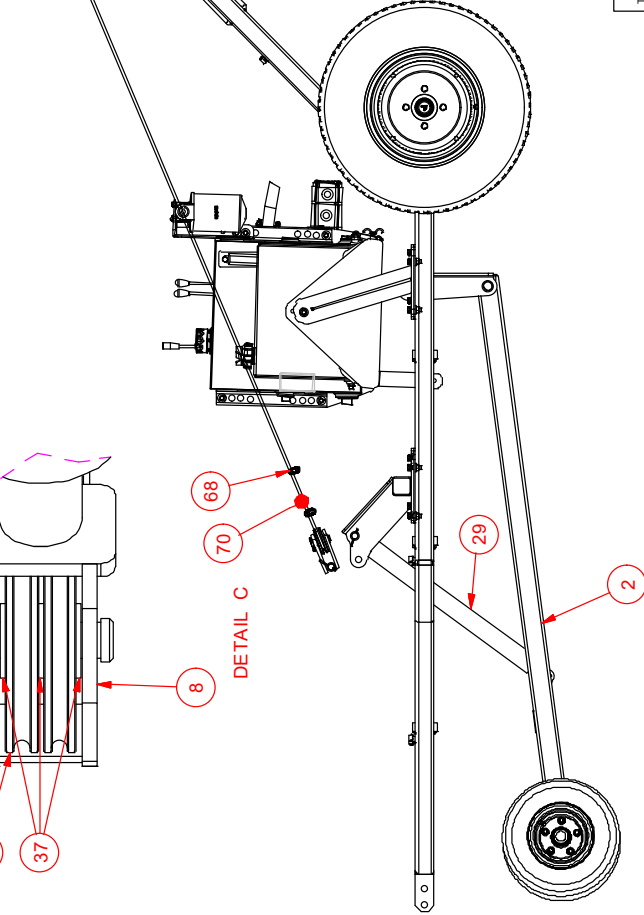
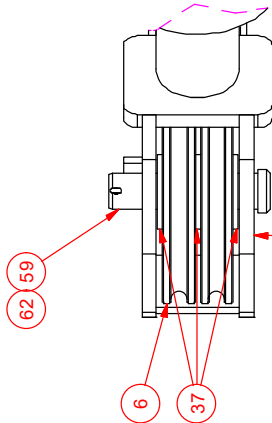
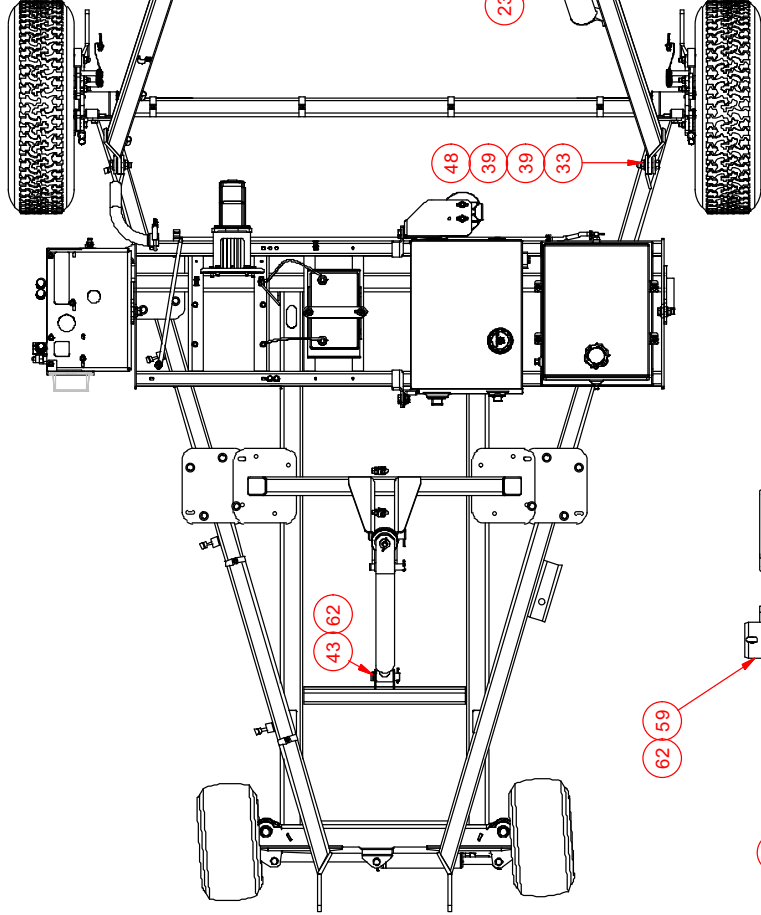
TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL X.XX ±.04 X.XX ±.010 ANGULAR °.5	NOT FORMATTED UNLESS OTHERWISE SPECIFIED  DRAWING NOT TO SCALE	CONVEY-ALL WINKLER, MB CANADA (204) 325-4195 TCH-10	TCH-1045 MK UNDERCARRIAGE			
			TITLE			
			PART NO. 503301			
			CREATED: 2012-03-20	DRAWN BY: FK		
			DESIGNED BY: FK	REVISED BY: AS		
REVISED: 2019-11-08	WT: N/A	REF #:	SQ. IN.	REV. #	SHEET: 2 OF 4	

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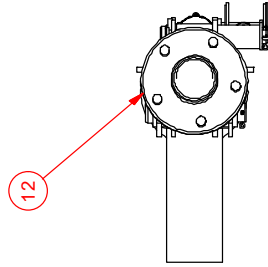
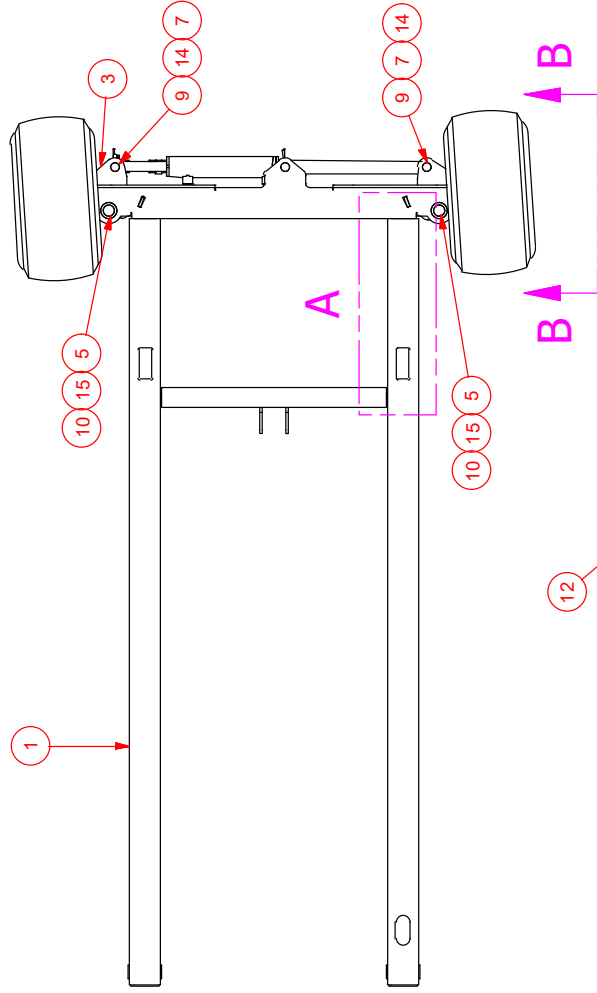
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FRACTIONAL	±.01			WINKLER, MB CANADA (204) 325-4195	
DECIMAL	±.01			TCH-10	
XX	±.04			TITLE	
XXX	±.010			PART NO. 503301	
ANGULAR	±.1			DRAWING NOT TO SCALE	
CREATED: 2012-03-20		DESIGNED BY: FK		TCH-1045 MK UNDERCARRIAGE	
DRAWN BY: FK		DESIGNED BY: FK		MATERIAL	
REVISED BY: AS		REVISED BY: AS		WT:	
REVISED: 2019-11-08		REVISED: 2019-11-08		REF #:	
N/A		N/A		SHEET: 3 OF 4	

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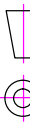


TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL X.X X.XX X.XXX ANGULAR ° ' "	 DRAWING NOT TO SCALE	CONVEY-ALL WINKLER, MB CANADA (204) 325-4195	
		TCH-10	
		TITLE	
PART NO. 503301		TCH-1045 MK UNDERCARRIAGE	
CREATED: 2012-03-20			
DRAWN BY: FK			
DESIGNED BY: FK			
REVISED BY: AS			
REVISED: 2019-11-08			
WT:		N/A	REF #:
			SHEET: 4 OF 4

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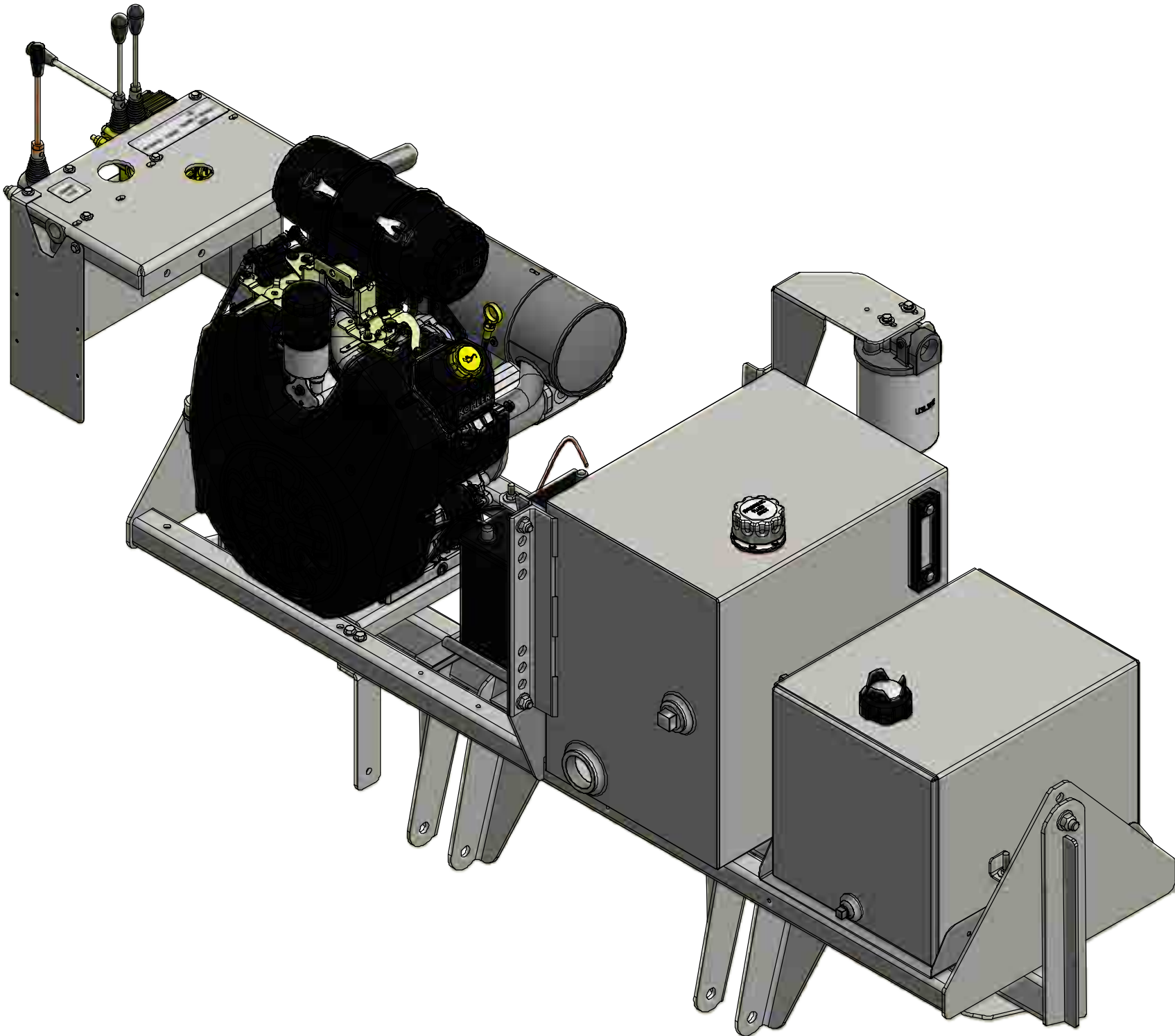


DETAIL A

TOLERANCES UNLESS OTHERWISE SPECIFIED CHAINL .010 X X .01 X X X .004 X X X X .002 ANGULAR .010 .01			WINKLER, MB CANADA (204) 325-4195		
			TC-16		
			TITLE		
			650507201		
CREATED:	2019-10-08	MATERIAL	SQ. IN.	REV. # A	
DRAWN BY:	AS				
DESIGNED BY:	AS				
REVISED BY:	HS				
REVISED:	2019-11-04	WT:	N/A	REF #:	SHEET: 1 OF 1

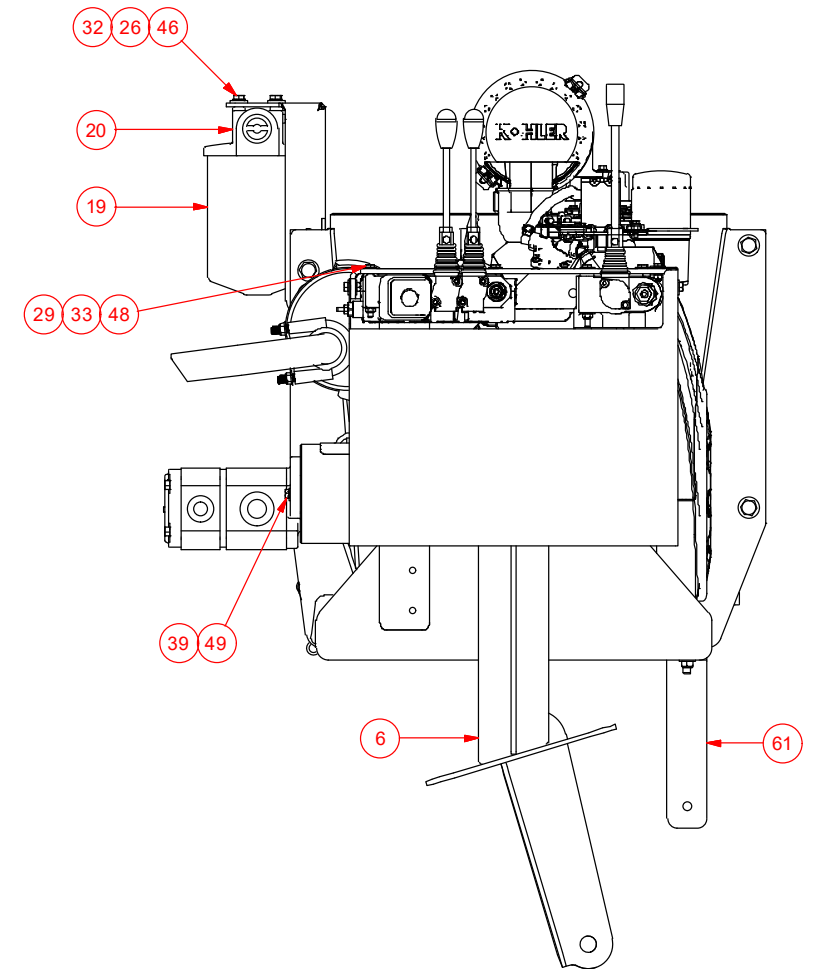
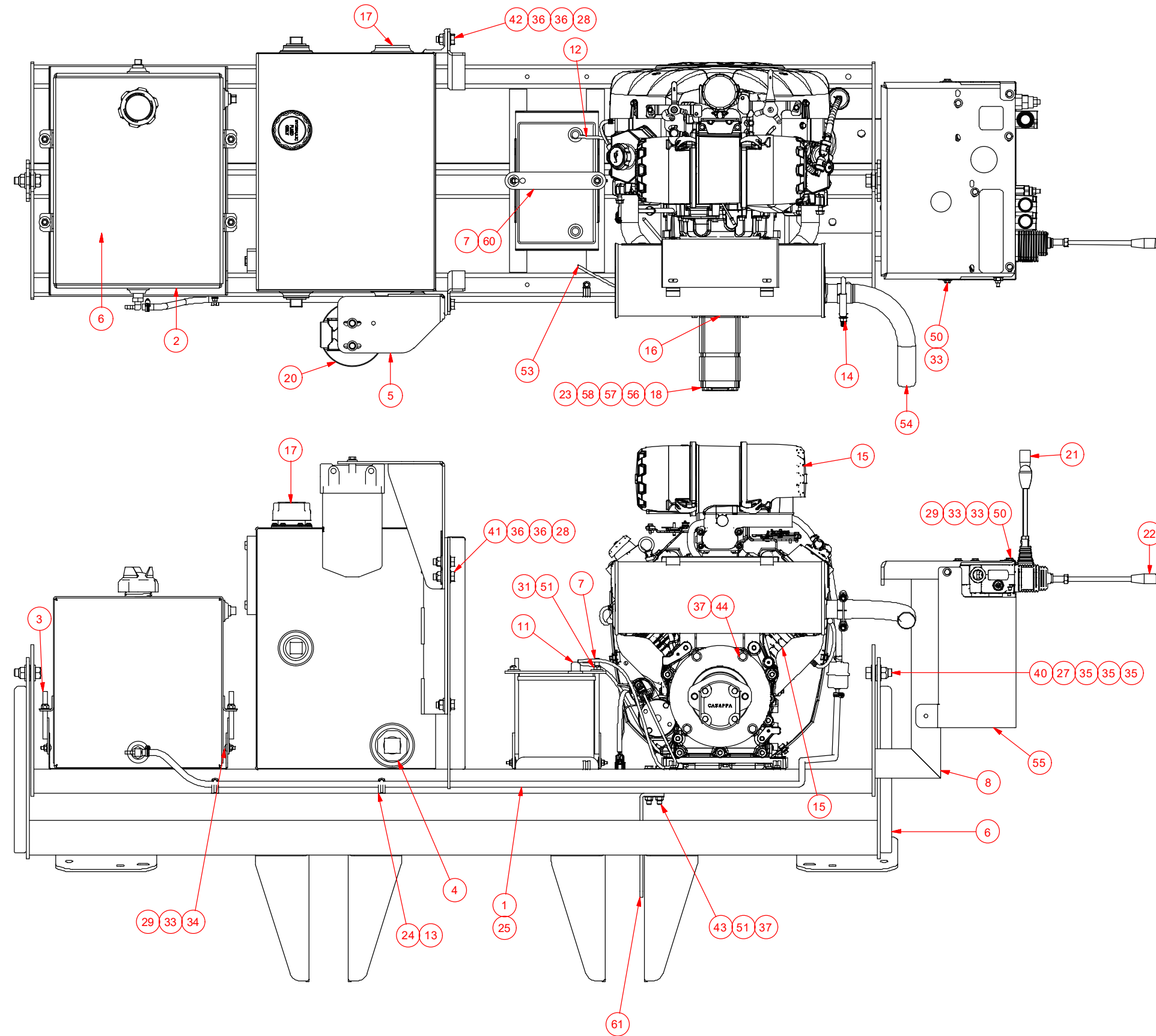
PROPRIETARY AND CONFIDENTIAL

ITEM	PART #	DESCRIPTION	QTY
1	650121591	504122 FUEL LINE -1/4" ID X 12" OD RUBBER X 100 INCHES	1
2	503817	15 GALLON GAS TANK	1
3	405275	FUEL TANK TENSIONING BRACKET	4
4	404657	SUCTION WELDMENT	1
5	402352	HYDRAULIC FILTER MOUNT	1
6	401610	MOTOR CRADLE MOUNT	1
7	401494	BATTERY TENSIONING BRACKET	2
8	401492	MOTOR CRADLE	1
9	3618000058	CONVEYOR BELT VALVE ON/OFF DECAL	1
10	3618000056	TL-SERIES TRANSLOADER VALVE FUNCTION DECAL (DRIVER-SIDE VALVE LOCATION)	1
11	3300000006	EPB 24-675 - AUTOMOTIVE BATTERY	1
12	2623000108-1650TL	BATTERY CABLE BLACK 24 INCH	1
13	2422000002	SELF TAPPING SCREW - 1/4" x 3/4" - ZINC PLTD	5
14	19-4000-0001	MUFFLER CLAMP 1 3/4"	1
15	19-2000-0087	38 HP KOHLER GAS MOTOR	1
16	19-2000-0084	KOHLER MUFFLER	1
17	1890000001	HYDRAULIC RESERVOIR - 25 GALLON - STEEL	1
18	1830000073	CASAPPA PUMP	1
19	1830000033	HYDRAULIC OIL FILTER	1
20	1830000032	SPIN ON FILTER HOUSEING	1
21	18-4500-0100	Hyd Valve - 1-Bank - BM70/SD11 - 1 MOTOR SPOOLI(DETENT WITH UPSIDE DOWN LEVER)	1
22	18-4500-0099	BM-40 VALVE	1
23	18-3000-0074	E700702A	1
24	1625000013	HOSE CLAMP - 1/2" RUBBER CUSHIONED	5
25	1625000001	Hose Clamp - 7/32" - 5/8"	2
26	1624080006	SPRING LOCK WASHER - 5/16" - ZINC PLTD	2
27	1624070006	CONE LOCK NUT - 5/8"-11 UNC - ZINC PLTD	2
28	1624070003	CONE LOCK NUT - 1/2"-13 UNC - ZINC PLTD	5
29	1624070001	CONE LOCK NUT - 1/4"-20 UNC - ZINC PLTD	13
30	1624050001	CONE LOCK NUT - 5/16"-18 UNC - ZINC PLTD	4
31	1617070004	U.S.S. FLAT WASHER - 3/8" - ZINC PLTD	6
32	1617070003	U.S.S. FLAT WASHER - 5/16" - ZINC PLTD	2
33	1617070002	U.S.S. FLAT WASHER - 1/4" - ZINC PLTD	18
34	1614000010	TRUSS HEAD SCREW - SQUARE - 1/4-20 UNC x 3/4 - ZINC PLTD	6
35	1613070008	S.A.E. FLAT WASHER - 5/8" - ZINC PLTD	6
36	1613070006	S.A.E. FLAT WASHER - 1/2" - ZINC PLTD	10
37	1613070004	S.A.E. FLAT WASHER - 3/8" - ZINC PLTD	8
38	1613070003	S.A.E. FLAT WASHER - 5/16" - ZINC PLTD	8
39	1613070002	S.A.E. FLAT WASHER - 1/4" - ZINC PLTD	2
40	1602070367	HEX BOLT - 5/8"-11 X 1 3/4" UNC - ZINC PLTD - GRADE 5	2
41	1602070248	HEX BOLT - 1/2"-13 X 1 1/2" UNC - ZINC PLTD - GRADE 5	2
42	1602070246	HEX BOLT - 1/2"-13 X 1 1/4" UNC - ZINC PLTD - GRADE 5	3
43	1602070134	HEX BOLT - 3/8"-16 X 3" UNC - ZINC PLTD - GRADE 5	2
44	1602070124	HEX BOLT - 3/8"-16 X 1" UNC - ZINC PLTD - GRADE 5	4
45	1602070071	HEX BOLT - 5/16"-18 X 2" UNC - ZINC PLTD - GRADE 5	4
46	1602070065	HEX BOLT - 5/16"-18 X 1" UNC - ZINC PLTD - GRADE 5	2
47	1602070016	HEX BOLT - 1/4"-20 X 3" UNC - ZINC PLTD - GRADE 5	2
48	1602070014	HEX BOLT - 1/4"-20 X 2 1/2" UNC - ZINC PLTD - GRADE 5	2
49	1602070006	HEX BOLT - 1/4"-20 X 1" UNC - ZINC PLTD - GRADE 5	2
50	1602070004	HEX BOLT - 1/4"-20 X 3/4" UNC - ZINC PLTD - GRADE 5	3
51	1518000004	CONE LOCK NUT - 3/8"-16 UNC - ZINC PLTD	8
52	1516000022	PLUG - SQUARE HEAD - 3/4 - MAGNETIC	1
53	1411000004-1650TL	BATTERY CABLE RED 30 INCH	1
54	119645	KOHLER 38 HP MUFFLER PIPE	1
55	110476	HYDRAULIC VALVE HOSE COVER	1
56	11-1200-0044	SHAFT COUPLER PUMP SIDE	1
57	11-1200-0036	SHAFT COUPLER INSERT	1
58	11-1200-0019	300 HUB COUPLER	1
59	104527	HYDRAULIC PUMP COVER PLATE	1
60	104224	BATTERY HOLD DOWN PLATE	1
61	103341	MOTOR MOUNT LEVELING ARM TAB	1



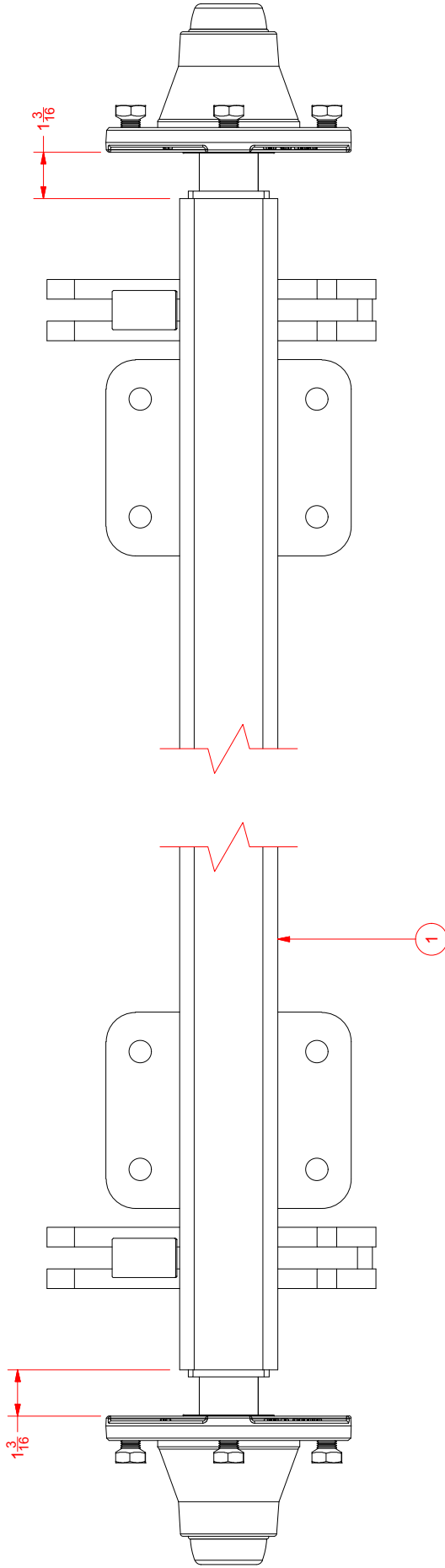
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PART NO. 503412		TITLE TCH-1045 MK CRADLE ASSEMBLY			
CREATED: 2013-03-27		MATERIAL			
DRAWN BY: FJU					
DESIGNED BY:		SQ. IN.		REV. #	
REVISED BY: AS				B	
REVISED: 2019-11-07		WT: N/A	REF #:	SHEET: 1 OF 2	

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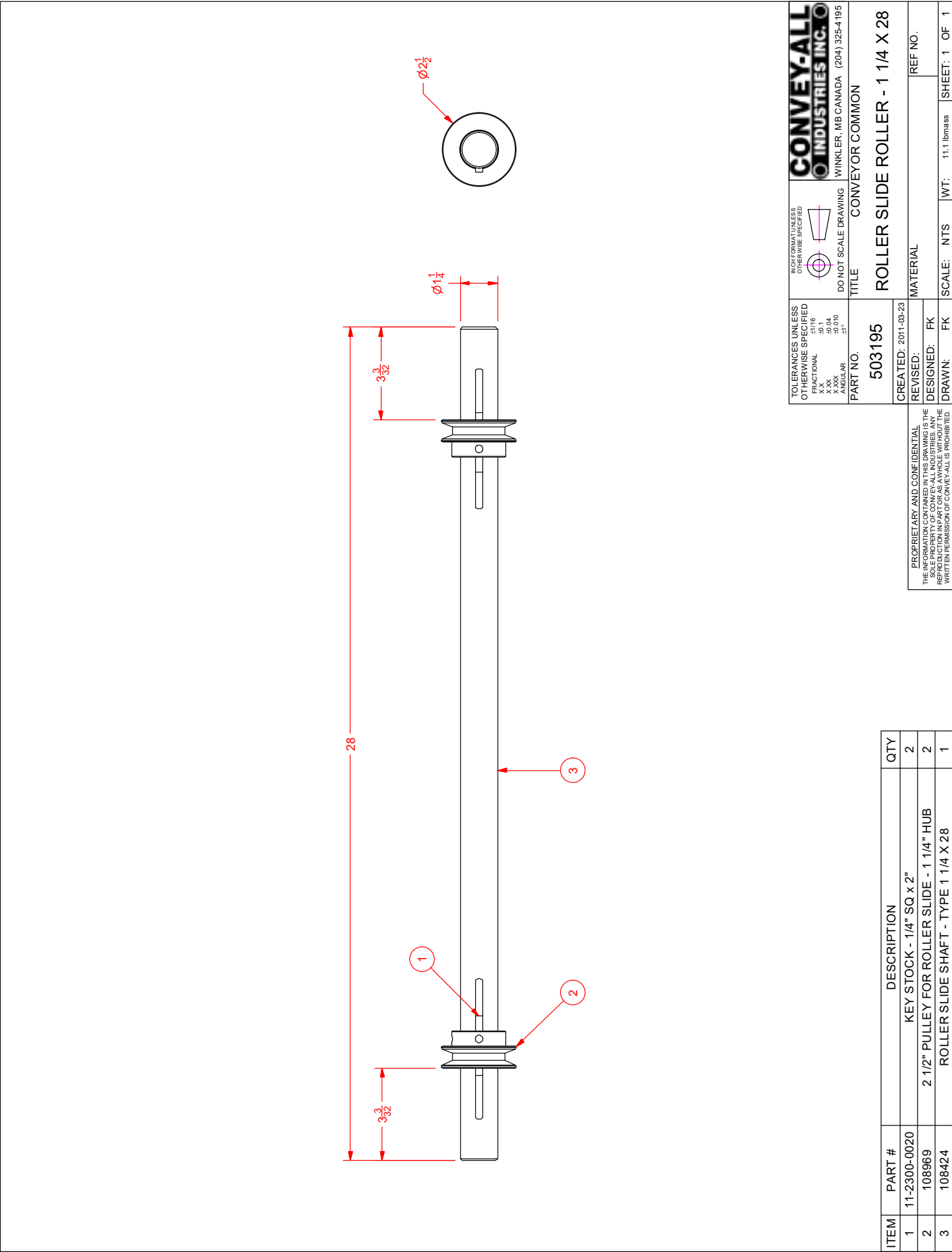
TOLERANCES UNLESS OTHERWISE SPECIFIED		INCH FORMAT UNLESS OTHERWISE SPECIFIED		CONVEY-ALL WINKLER, MB CANADA (204) 325-4195	
FRACTIONAL	$\pm 1/16$				
X.X	± 0.1				
X.XX	± 0.04				
X.XXX	± 0.010				
ANGULAR	$\pm 1^\circ$	DRAWING NOT TO SCALE			
PART NO.		TITLE			
503412		TCH-1045 MK CRADLE ASSEMBLY			
CREATED: 2013-03-27					
DRAWN BY: FJU					
DESIGNED BY:					
REVISED BY: AS					
REVISED: 2019-11-07					
MATERIAL		SQ. IN.		REV. #	
				B	
WT: N/A		REF #:		SHEET: 2 OF 2	

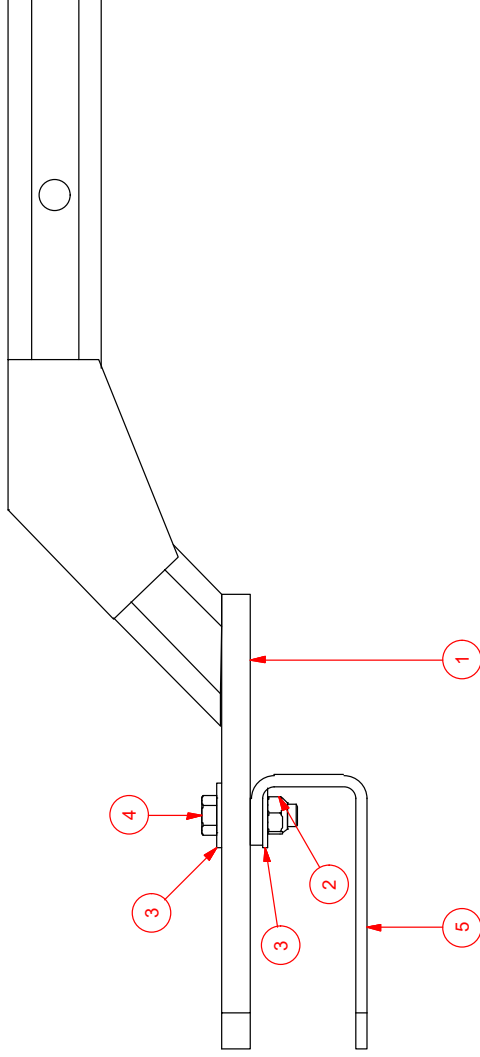
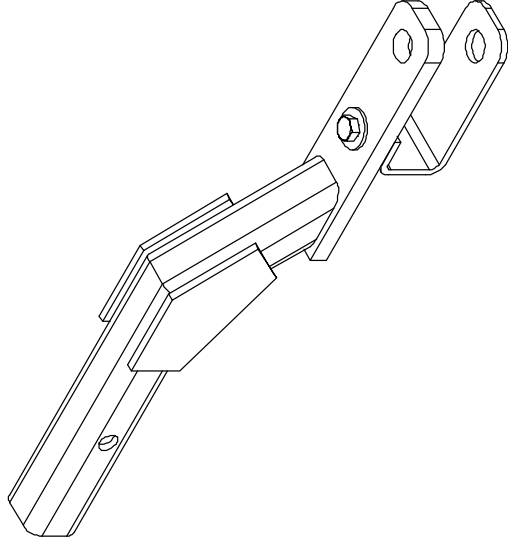
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TOLERANCES UNLESS OTHERWISE SPECIFIED		INCH FORMAT UNLESS OTHERWISE SPECIFIED		CONVEY-ALL INDUSTRIES INC. WINKLER, MB CANADA (204) 325-4195	
FRACTIONAL		DO NOT SCALE DRAWING		TCH-10	
DECIMAL		DO NOT SCALE DRAWING		TITLE	
ANGULAR		DO NOT SCALE DRAWING		MOVER KIT AXLE	
PART NO.		PART NO.		503411	
CREATED: 16/01/2008		CREATED: 16/01/2008		MATERIAL	
REVISED: 27/03/2014		REVISED: 27/03/2014		REF NO.	
DESIGNED:		DESIGNED:		SCALE: NTS	
DRAWN: FK		DRAWN: FK		WT: N/A	
SHEET: 1 OF 1		SHEET: 1 OF 1		SHEET: 1 OF 1	

ITEM	PART #	DESCRIPTION	QTY
1	402082	MOVER KIT AXLE W/MOUNTS	1
2	12-2300-0004	4 BOLT AG WHEEL HUB - HA411	2

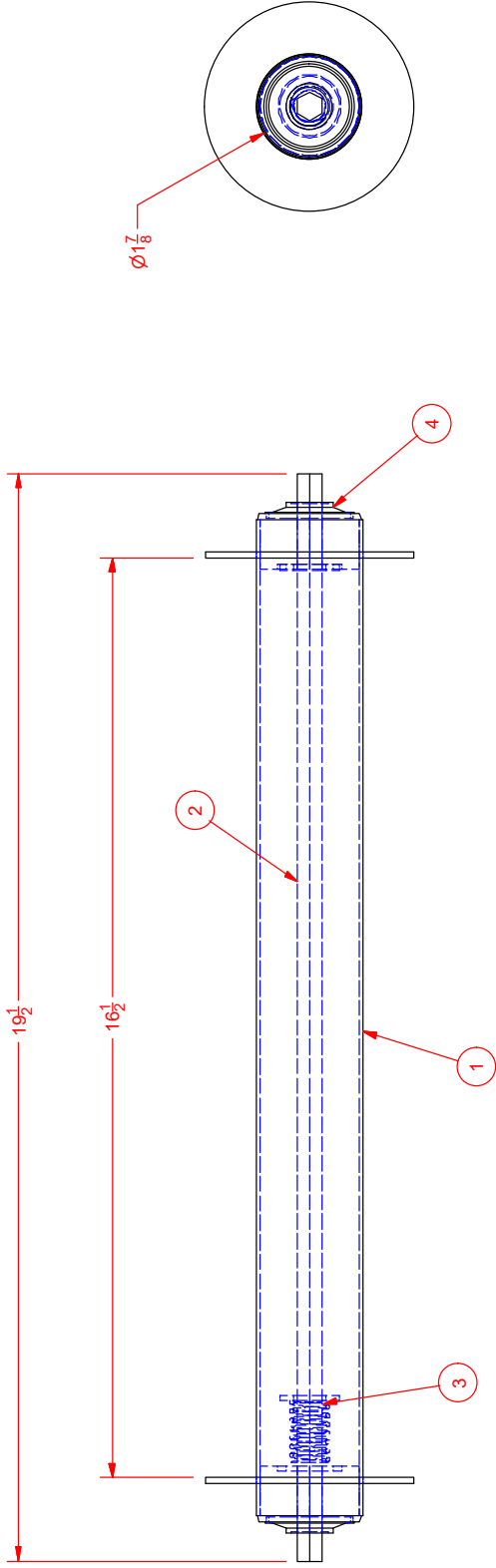




ITEM	PART #	DESCRIPTION	QTY
1	400156	DRAW BAR	1
2	1624070003	CONE LOCK NUT - 1/2"-13 UNC - ZINC PLTD	1
3	1617070006	U.S.S. FLAT WASHER - 1/2" - ZINC PLTD	2
4	1602070249	HEX BOLT - 1/2"-13 X 1 3/4" UNC - ZINC PLTD - GRADE 5	1
5	104278	HITCH TONGUE J-BAR	1

TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL X.X X.XX X.XXX ANGULAR DECIMALS ±.01 ±.04 ±.010 ±.1	NOT INFORMATION UNLESS OTHERWISE SPECIFIED  DRAWING NOT TO SCALE	 WINKLER, MB CANADA (204) 325-4195	CONVEYOR-COMMON			
			PART NO. 501292	TITLE DRAW BAR ASSEMBLY		
CREATED: 2012-02-02			DESIGNED BY: FK			
DRAWN BY: TF			MATERIAL			
REVISED BY: EW			WT: 12.953 lbmass			
REVISED: 2017-03-14			REF #: SHEET: 1 OF 1			

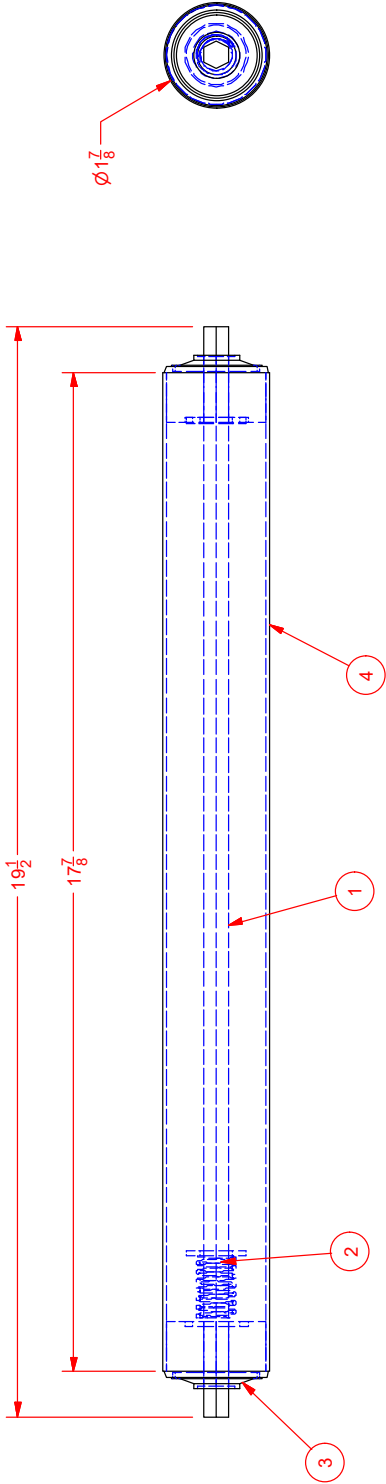
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ITEM	PART #	DESCRIPTION	QTY
1	401133	RETURN ROLLER W/ PLATES - 1.875 x 16.5 ID	1
2	401132	RETURN ROLLER SHAFT - 19 1/2 X 7/16	1
3	16-1800-0001	COMPRESSION SPRING - 1/2" I.D.	1
4	12-1000-0009	BEARING - 7/16" HEX SHAFT - 1.9" O.D.	2

TOLERANCES UNLESS OTHERWISE SPECIFIED		CONVEY-ALL INDUSTRIES INC.	
FRACTIONAL	±0.1		
XX.X	±0.1		
XXX	±0.01		
ANGULAR	±1°		
DRAWING NOT TO SCALE		WINKLER, MB CANADA (204) 325-4195	
PART NO.	TITLE		
501119	CONVEYOR-COMMON		
CREATED: 2005-12-06		RETURN ROLLER FL - TYPE 1-7/8 x 17-7/8 x 7/8	
DRAWN BY: PU	REV #		
DESIGNED BY: PU	MATERIAL		
REVISED BY:	WT: 1.070 lbmass		
REVISED:	REF #:	SHEET: 1 OF 1	

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INFORMATION STORAGE AND RETRIEVAL SYSTEM,
WITHOUT THE WRITTEN PERMISSION OF CONVEY-ALL



ITEM	PART #	DESCRIPTION	QTY
1	401132	RETURN ROLLER SHAFT - 19 1/2 X 7/16	1
2	16-1800-0001	COMPRESSION SPRING - 1/2" I.D.	1
3	12-1000-0009	BEARING - 7/16" HEX SHAFT - 1.9" O.D.	2
4	101225	RETURN ROLLER BODY - TYPE 1-7/8 x 17-7/8	1

TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL X.X X.XX X.XXX ANGULAR °		NOT FORMATION UNLESS OTHERWISE SPECIFIED  DRAWING NOT TO SCALE		CONVEY-ALL INDUSTRIES INC. WINKLER, MB CANADA (204) 325-4195	
PART NO.		TITLE CONVEYOR-COMMON			
501118		RETURN ROLLER - 1.875 x 17.875 x .438			
CREATED: 2005-12-06		MATERIAL		REV. #	
DRAWN BY: PU					
DESIGNED BY: EW					
REVISED BY:					
REVISED:		WT: 0.584 lbmass		REF #:	SHEET: 1 OF 1

LIMITED WARRANTY STATEMENT

1. Meridian Manufacturing Inc, hereafter referred to as Meridian®, warrants each new product (the "Goods") to be free from defects in material and workmanship under normal use and service for a period of one (1) year or ninety (90) days in the case of commercial use, from the shipment date from the Meridian dealer (FCA).
2. Meridian® warrants replacement parts and components either manufactured or sold by, will be free from defects in materials or workmanship under normal use and service for thirty (30) days from the shipment date from the Meridian dealer (FCA), or the remainder of the original warranty period on the Goods, whichever is longer.
3. This warranty does not apply to:
 - a. To any merchandise or components thereof, which in the sole and unfettered opinion of Meridian®, have been subject to misuse, unauthorized modifications, alteration, accident, negligence, product abuse or lack of required maintenance.
 - b. If repairs have been made with parts or by persons other than those parts or persons approved by Meridian®.
 - c. To parts and accessories not manufactured by Meridian® including, but not limited to, engines, batteries, tires, belts, PTO shafts or other trade accessories. Such parts shall be covered by the warranty given by the actual manufacturer, if any.
 - d. To failure of parts; or failure of parts to perform due to wear under normal or excessive service conditions; or to failure due to use by the Purchaser for purposes other than originally intended at time of manufacture, including without limitation using the Goods for mixing fertilizer, etc.; or used in excess of the built specifications.
 - e. To Goods used in areas exposed to corrosive or aggressive conditions including, but not limited to, salt water from either inside or outside the Goods.
 - f. To failures or defects arising out of damage during shipment or during storage.
 - g. To materials replaced or repaired under this warranty, except to the extent of the remainder of the applicable warranty.
4. The obligation of Meridian® under this warranty shall not arise unless Meridian® is notified and this warranty is presented together with a written statement specifying the claim or defect within thirty (30) days after the failure is first detected or made known to the Purchaser and within: (i) one (1) year, or ninety (90) days in the case of commercial use; or (ii) thirty (30) days in the case of replacement parts and components manufactured by Meridian®; from the shipment date from the Meridian dealer (FCA). Meridian® in its sole and unfettered discretion shall determine if the claim is valid and whether correction of the defect or failure shall be made by repair or replacement of the materials.
5. Title to any replaced materials Meridian® wishes to have pass to it, shall pass to Meridian®.
6. The obligation of Meridian® hereunder extends only to the original Purchaser or Buyer to whom the Goods were initially sold. This warranty shall not be subject to any assignment or transfer without the written consent of Meridian®.
7. The purchaser acknowledges that it has made its own independent decision to approve the use of the Goods and also the specific fabrication and construction procedures utilized to complete the Goods, and has satisfied itself as to the suitability of these products for its use.

8. This warranty is subject to the following limitations, provisions and conditions:
 - a. Meridian® shall have no liability hereunder for any claims, including field re-work.
 - b. Meridian® shall not be liable for any incidental loss or damage, however caused, including, without limitation, normal wear and tear.
 - c. Meridian® makes no express or implied warranties of any nature whatsoever except for such express warranties as set out herein. The warranty provided herein is in lieu of and excludes all other warranties, guarantees or conditions pertaining to the Goods, written or oral, statutory, express or implied, (except the warranty as to title) including any warranty as to the merchantability or fitness for any particular purpose. Meridian® expressly disclaims all other representations, conditions or warranties, expressed or implied, statutory or otherwise and any representations, warranties or conditions that may arise from a course of dealing or usage of trade. The warranty provided herein shall constitute Meridian's sole obligation and liability and the Purchaser's sole remedy for breach of warranty. No other warranty has been made by any employee, agent, or representative of Meridian® and any statements contained in any other printed material of Meridian® is expressly excluded here from. Meridian® shall not be responsible for any warranty offered by the Purchaser to its customers with respect to the Goods and the Purchaser shall indemnify Meridian® with respect to same if any of those customers makes a claim against Meridian® relating to any such warranty.
 - d. Subject to Meridian's obligations contained in paragraphs 1 and 2 herein, none of Meridian®, its officers, directors, servants or agents shall be liable, or responsible for any loss or damage (including strict liability and liability for loss or damage due to items which the manufacturing processes are designed to identify) whether such loss or damage is caused by negligence in any manner whatsoever (including gross negligence, error, misrepresentation, misstatement, imprudence, lack of skill or lack of judgement).
9. The sole financial obligation of Meridian® under this warranty shall be limited to the repair or replacement of the Goods as originally supplied and in no event shall they exceed the original cost of the Goods supplied.
10. Meridian® shall not have any obligation under any warranty herein until all accounts have been paid in full by the Purchaser.
11. The construction and interpretation of this Warranty shall be governed by the laws of the Province of Manitoba.

WARRANTY CLAIM PROCEDURE

1. The goods must be registered with Meridian®.
2. The purchaser must contact the dealer, from where the unit was purchased, immediately upon discovery of any defects.
3. A completed warranty claim form must be submitted by the dealer to Meridian's warranty representative for review and any subsequent course of action.
 - Warranty claims must be completed with ALL required information in order it to be accepted.
 - Send photographs of the entire piece of equipment, and of the specific area of concern.
4. Warranty repair work will only be performed by Meridian® or an approved representative of Meridian®. No warranty work completed prior to approval by Meridian® will be honoured. Failure to follow procedure may affect any or all of this warranty.
5. All warranty claims will be adjudicated at the sole discretion of Meridian® and in accordance with the terms and conditions of the limited warranty.

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